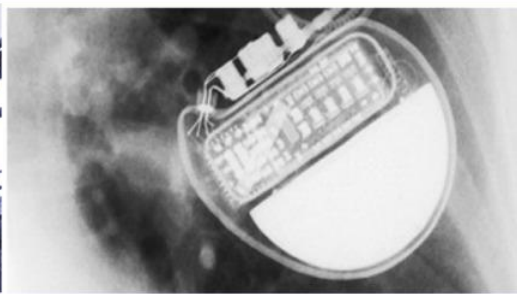


Markets Day – 7 October 2011

Powertrains and Power Struggles

Agenda

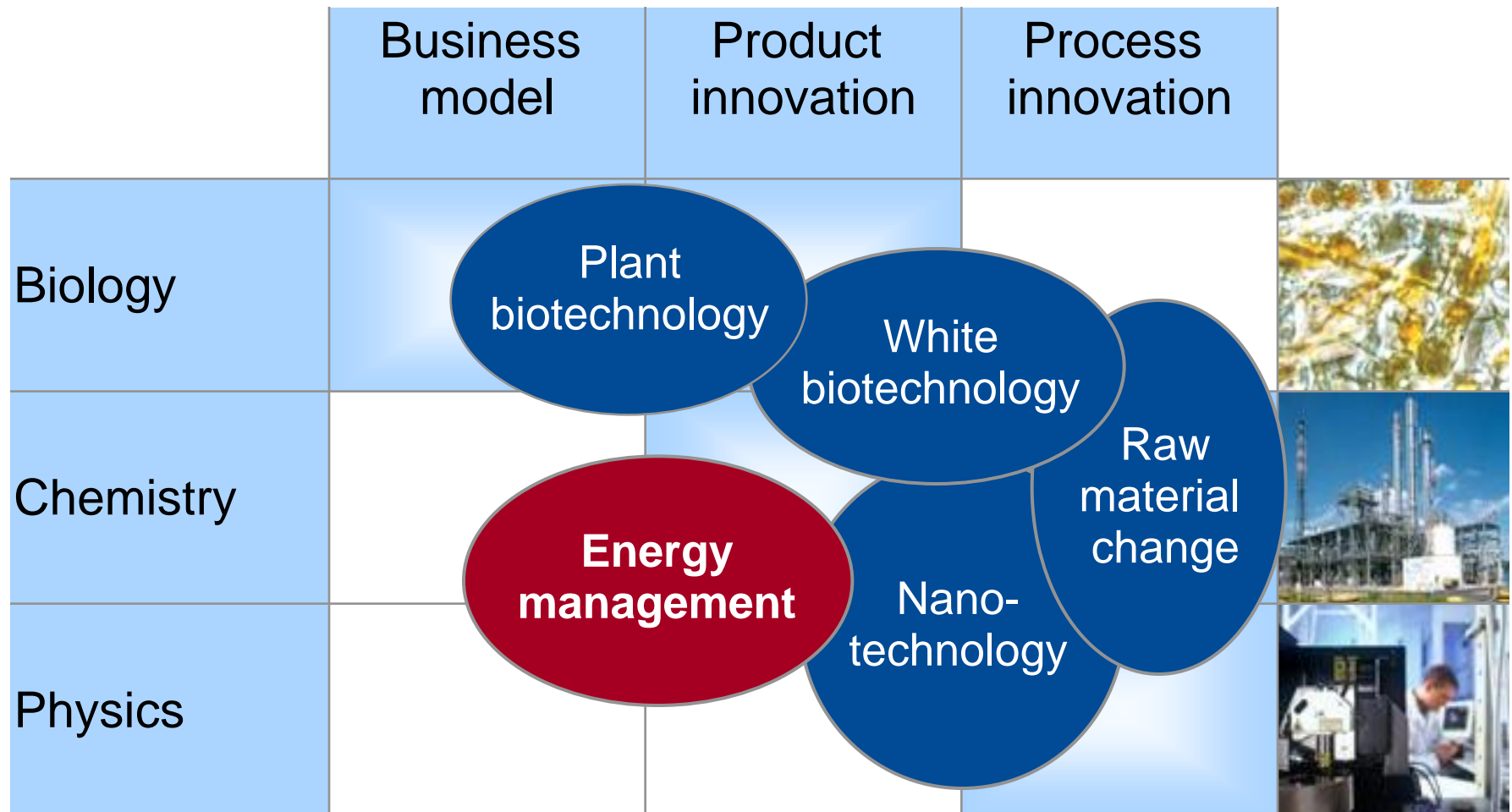
- 🕒 **14h00 Introduction**
- 🕒 **14h05 Fuel Cells Update (Dr Emory De Castro)**
- 🕒 **14h45 Fuel Cells & Catalysis (Dr Bob Farrauto)**
- 🕒 **15h30 Tea/Coffee break**
- 🕒 **16h00 Lonmin View (Troye Brady & Wilma Swarts)**
- 🕒 **16h30 Q & A**



Fuel Cells Update – Dr Emory De Castro

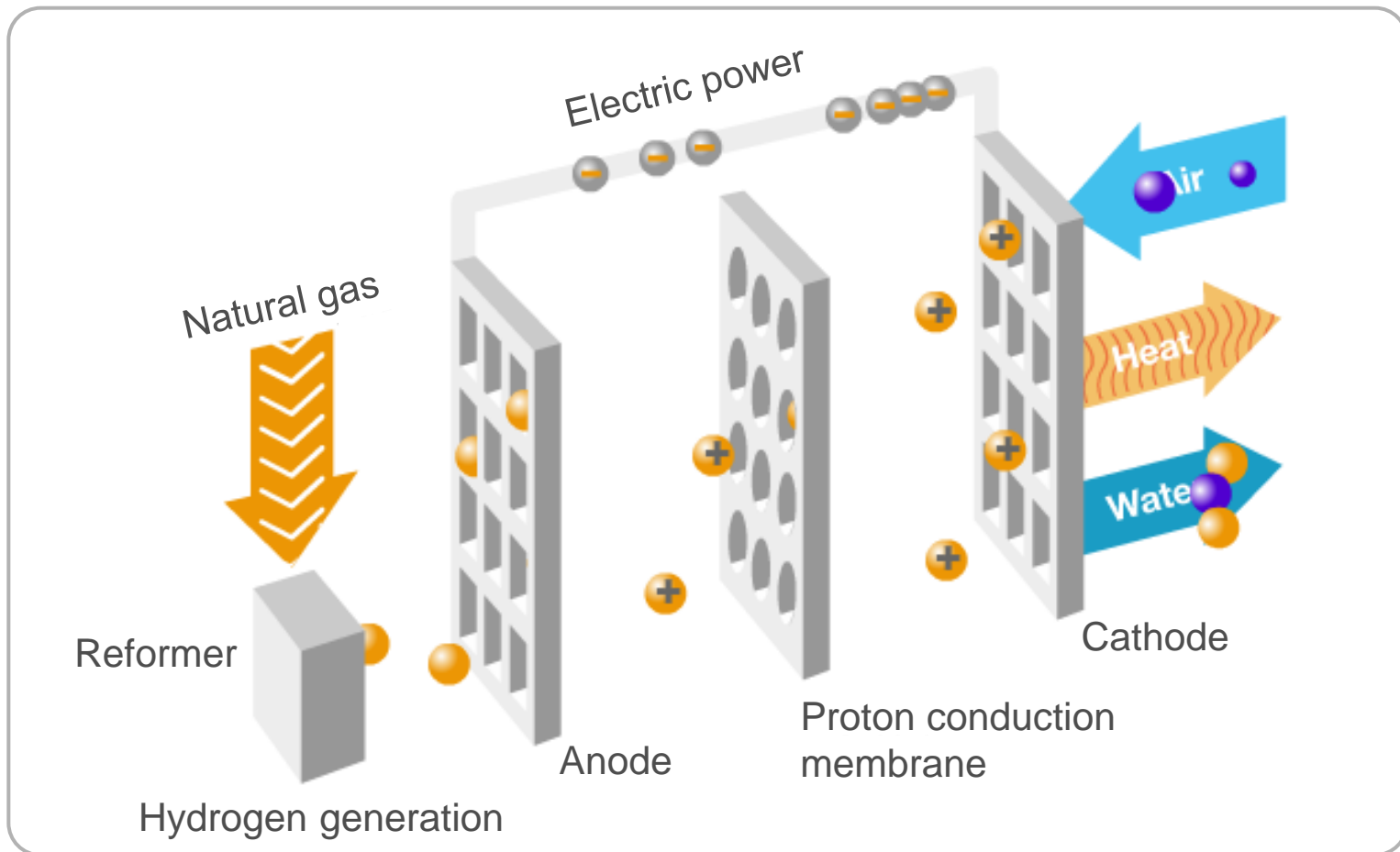
Energy Management

BASF Growth Cluster Strategy



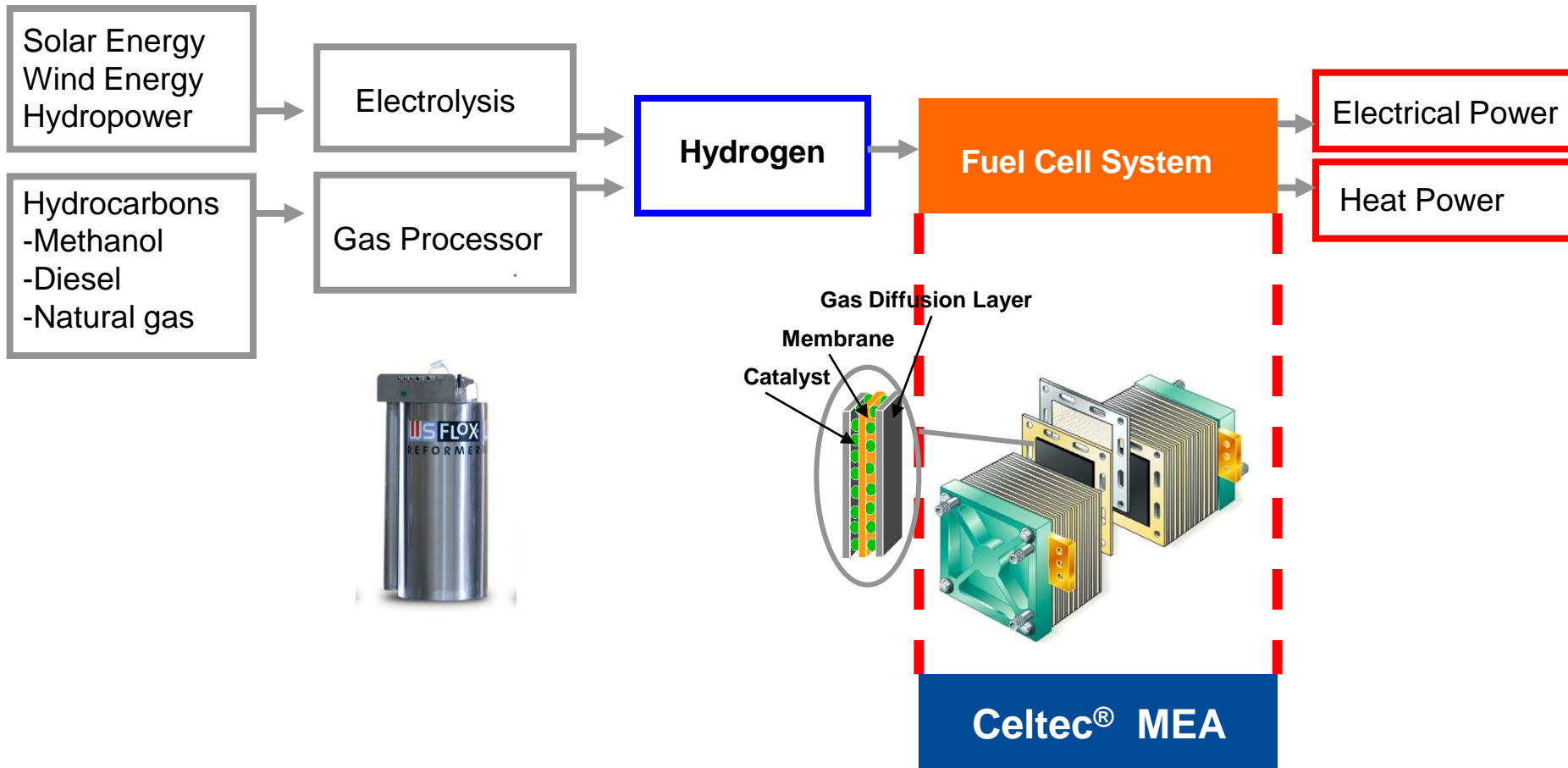
Concept of a Fuel Cell

Heat can be a Product



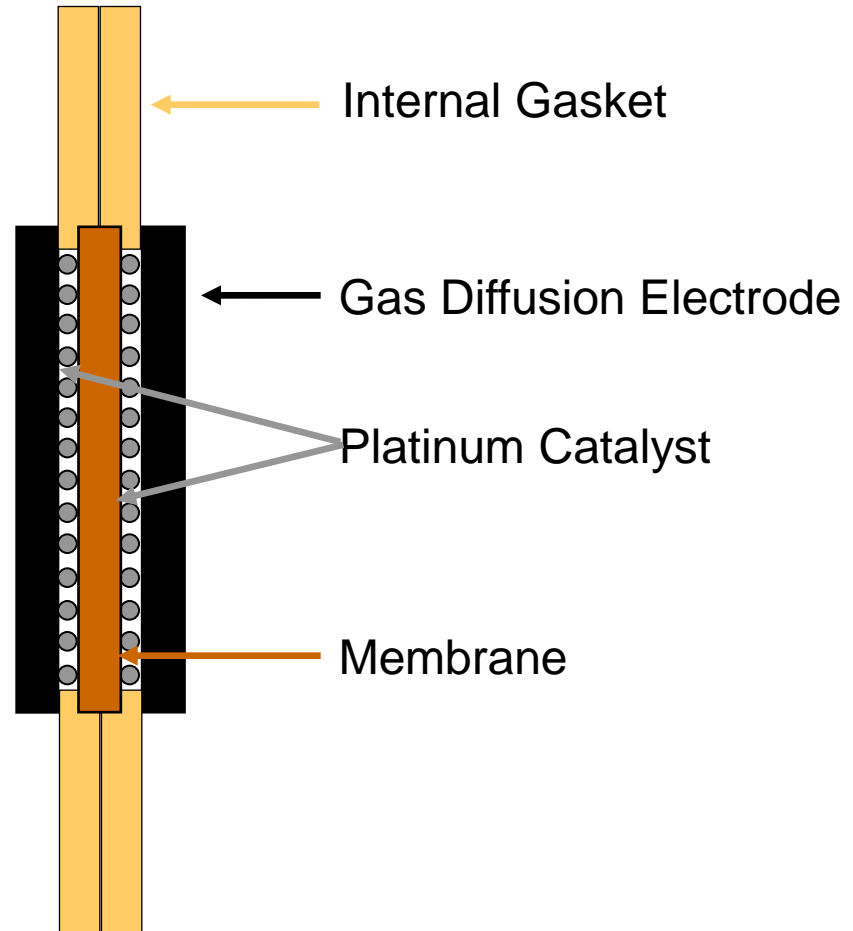
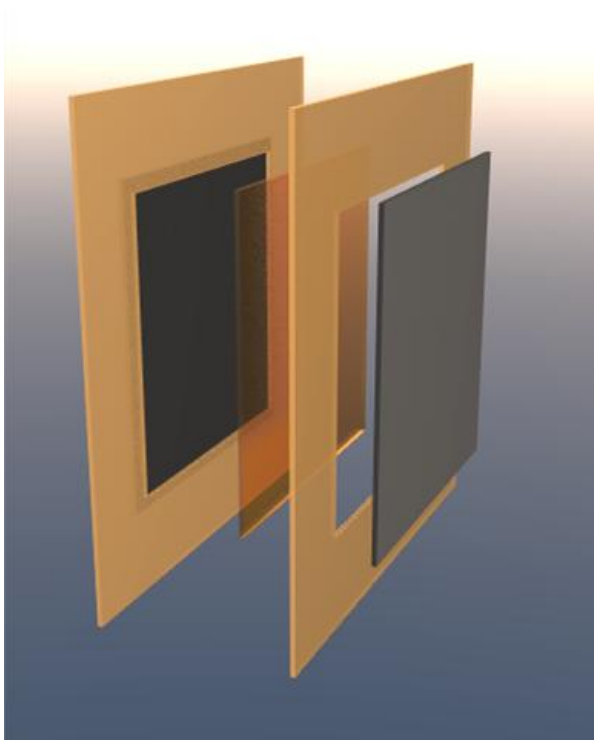
➔ Fuel Cells offer an electric efficiency of 40-60%

Fuel Cell Energy Chain



Membrane Electrode Assembly (MEA)

5 Layer Assembly



Celtec[®] MEA for Power Generation

5 Layer Membrane Electrode Assembly

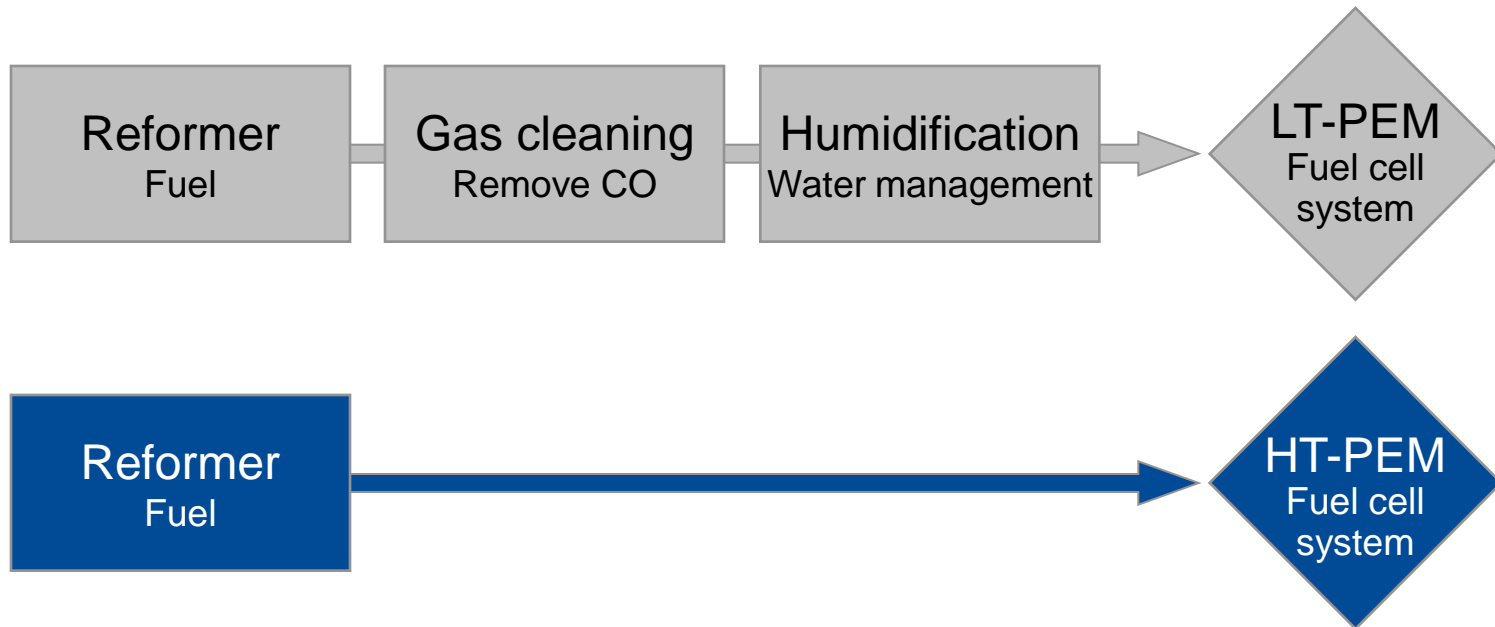
Unique characteristics:

- High operating temperature (120 to 180 °C)
- A hybrid of proven phosphoric acid technology with the simplicity of a polymer membrane electrode assembly
- No humidification necessary
- Tolerance to impurities in hydrogen gas



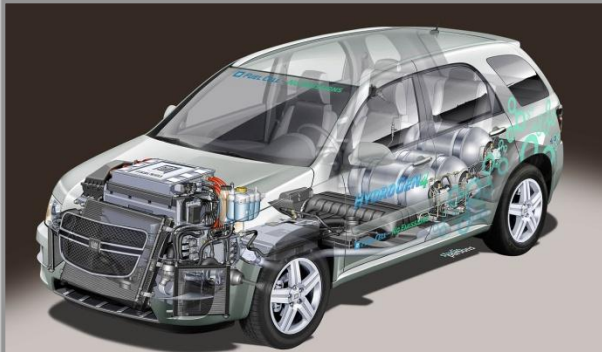
Benefits of HT PEM Technology

Reduction of System Complexity



➔ HT-PEM technology enables simplified and cost-effective fuel cell systems

Potential Fuel Cell Markets Overview



Automotive (GM HydroGen 4)



Auxiliary power units (APU)



Back up power, e.g. Telecom

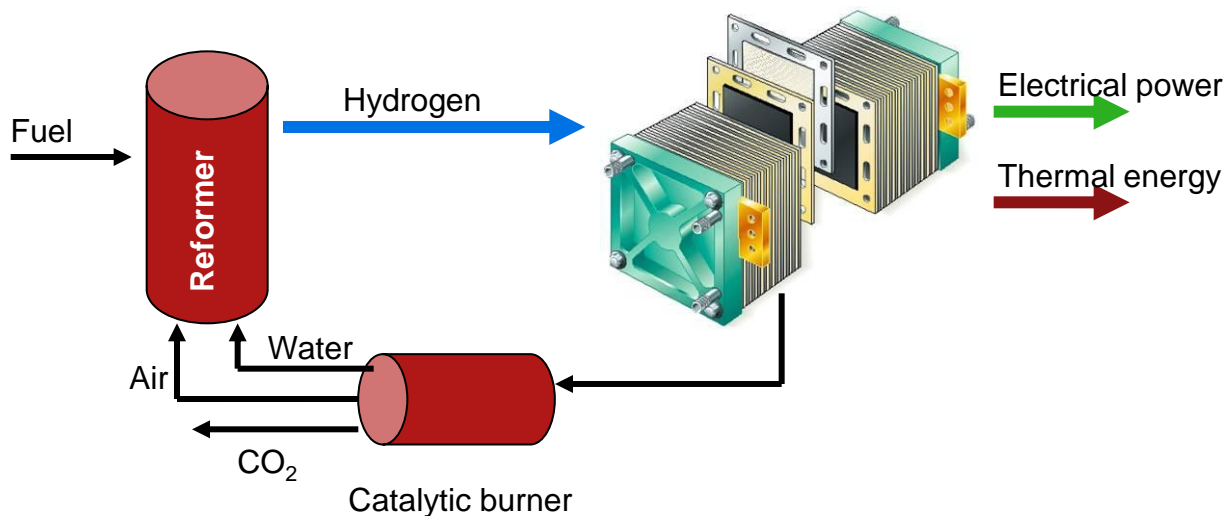


Combined heat and power (CHP)

- Hydrogen Economy is a long term venture
- There is a drive to more efficient use of hydrocarbons
 - Distributed generation with natural gas, JP8 (military), diesel & propane

Electric Vehicle with FC Range Extender

- Recharge battery with liquid-fed fuel cell: use as heating element
- Reform MeOH, gasoline, diesel, or NG/propane



➔ “For a \$35k car, the Chevy Volt has meagre cabin heating when all-electric.”

Potential Fuel Cell Markets



Automotive (GM HydroGen 4)



Auxiliary power units (APU)



Back up power, e.g. Telecom



Combined heat and power (CHP)

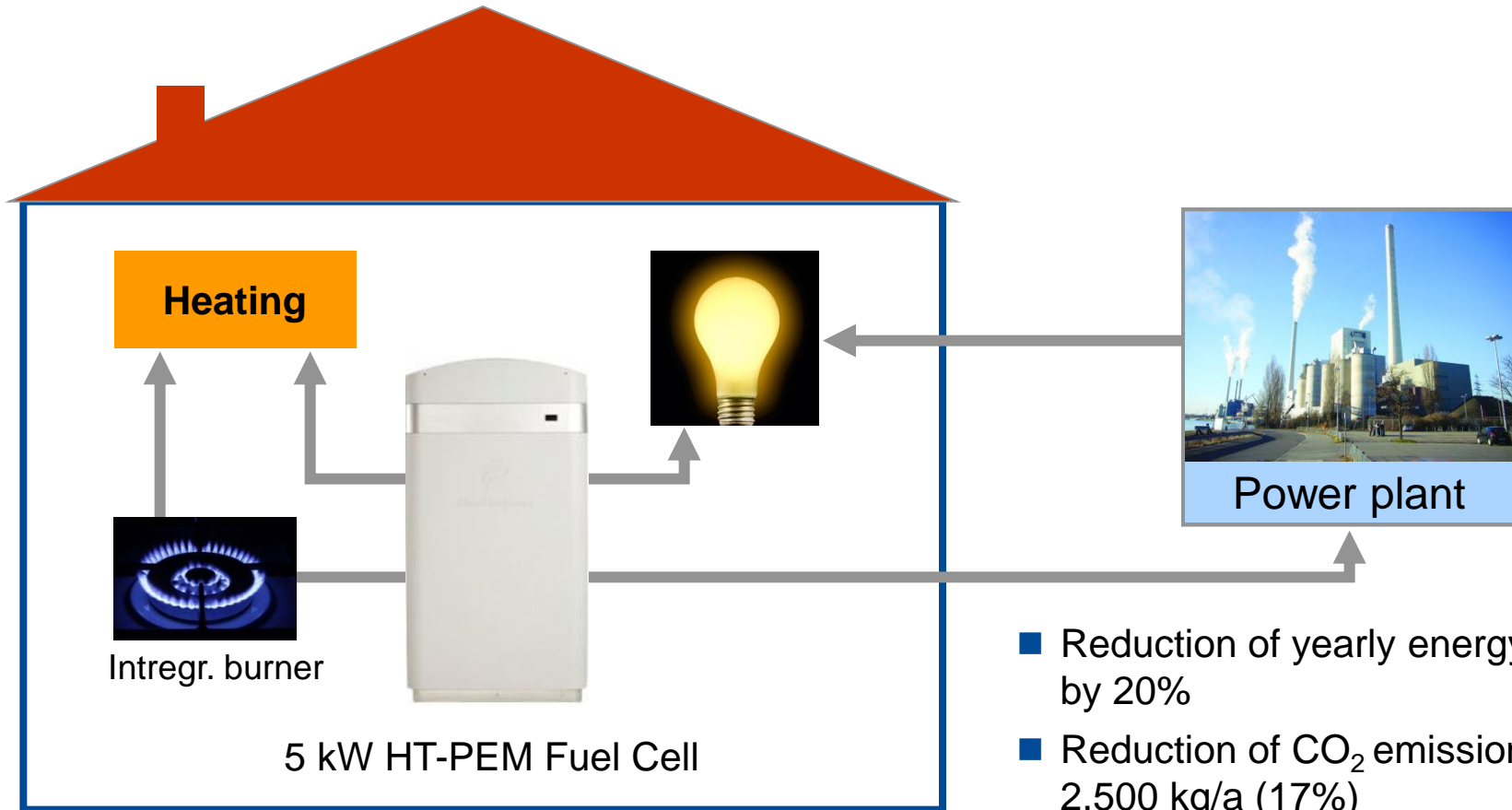
Micro Combined Heat and Power (μ -CHP)

Driving Forces

- Smart Grid – distributed power
- Insufficient power grid capacity – free capacity of natural gas pipelines
 - ➔ Avoiding high investment in power grid infrastructure
- Opportunity for Natural Gas supplier
 - ➔ New market for gas supplier
- Increasing share of volatile renewable energy sources – virtual power plant
 - ➔ 100,000 μ CHP with 1kW power supply \equiv 100MW coal based power plant
- The public tends to oppose the construction of new large-scale power plants
- Reduction of CO₂ emissions will become mandatory

Fuel Cells in the μ CHP Market

Energy Cost and CO₂-Calculation for Single Family House



- Reduction of yearly energy costs by 20%
- Reduction of CO₂ emissions by 2,500 kg/a (17%)

μCHP Market – Competitive Technologies

Overview

Electrochemical energy transformers (fuel cells):



HT-PEM



LT-PEM
(low temperature)



Solid oxide fuel cell
(SOFC)



Phosphoric acid
fuel cell (PAFC)



Molten carbonate
fuel cell (MCFC)

Mechanical-thermal energy transformers



Stirling



Combustion engine



Micro turbine



Power plant + heating

 Fuel cells offer in general a high energy efficiency but suffer from undemonstrated long-term durability and higher cost per kW

μCHP Market – Competitive Technologies Comparison



HT-PEM



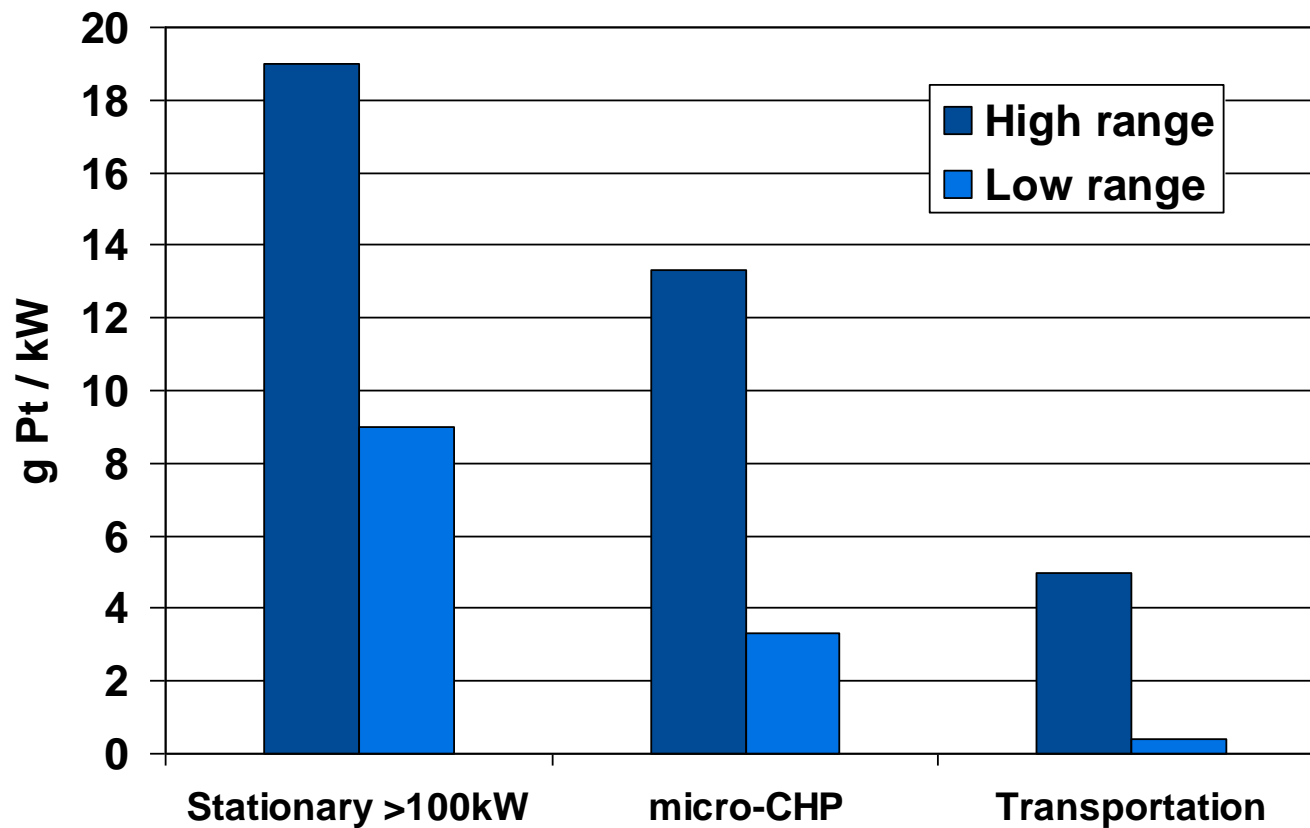
Combustion engine



Power plant + heating

	HT-PEM	Combustion engine	Power plant + heating
Market players	ClearEdge Power	Honda, VW	Utility companies
Operation Temp.	170°C	< 1000°C	> 700°C
Power eff.	45%	22%	35-45%
Overall eff.	90%	85%	60-70%
Strength	efficiency	tech. maturity, durability	maturity, durability
Weakness	durability, cost	efficiency, vibration	efficiency, emission

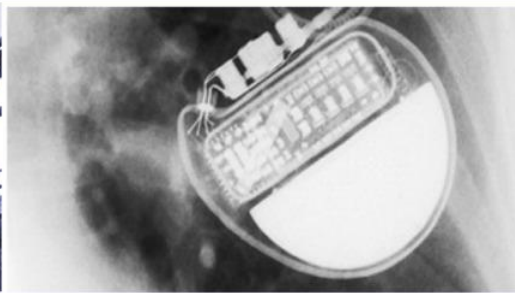
Typical Platinum Usage



➔ Transportation life expectation 5,000 hrs, therefore lower Pt

Concluding Summary

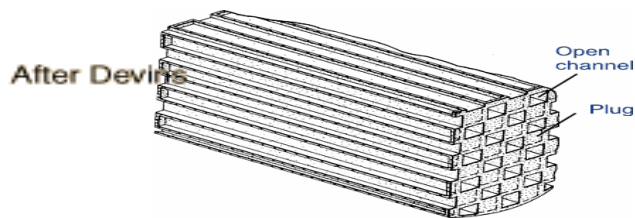
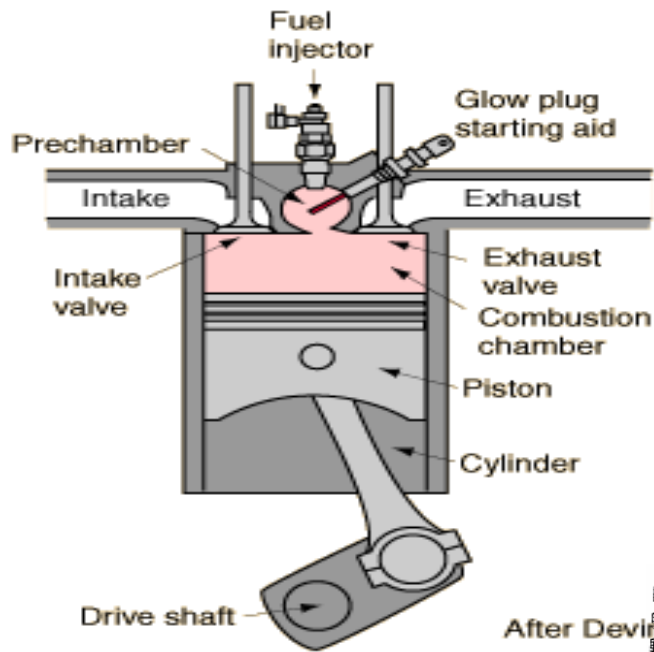
- Fuel cell technology is used commercially today: >8,000 μ -combined heat and power systems in Japan alone
- Stationary power will be a near term opportunity
- BASF FC's main target market for high temperature membrane electrode assemblies is μ -CHP systems.



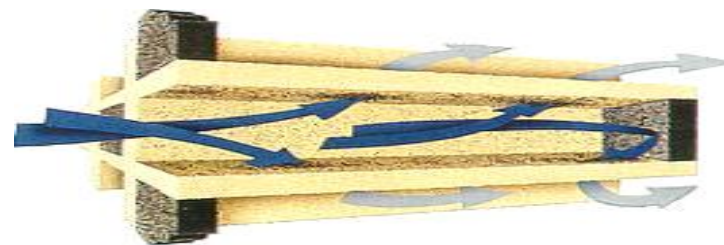
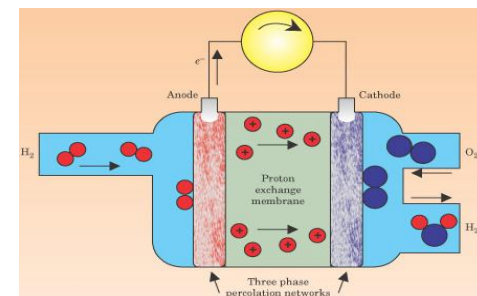
Fuel Cells & Autocats – Dr Bob Farrauto

Diesel Emission Control

DIESEL EMISSION CONTROL



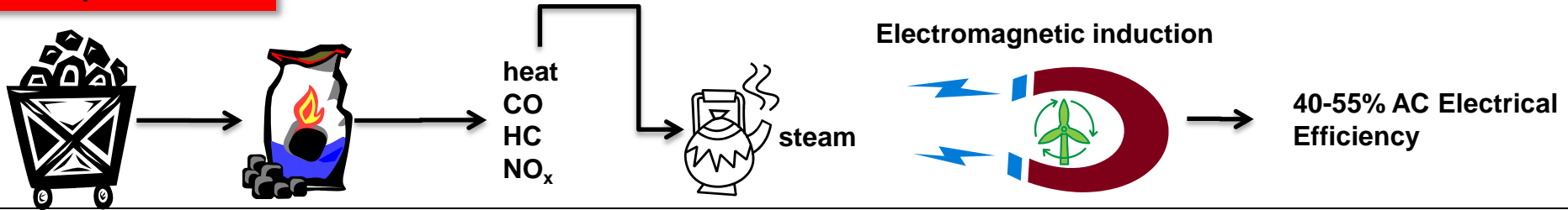
H₂ FOR FUEL CELLS



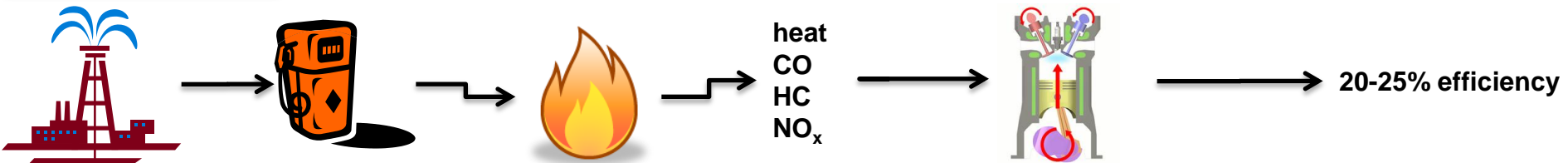
Fuel Cell Advantage

- No combustion, no pollutants, product is H₂O
- No mechanical heat cycle limitation → greater efficiency
- Potential for natural sources or renewable fuels: no fossil fuel

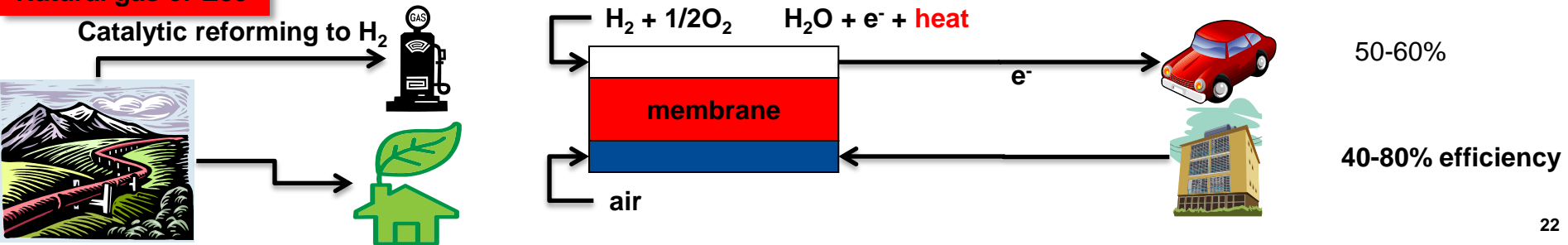
Power plant



Vehicle



Natural gas or E85



Combined Heat and Power Fuel Cell System

New model



Left: Hot water unit Right: Fuel cell unit

Conventional model



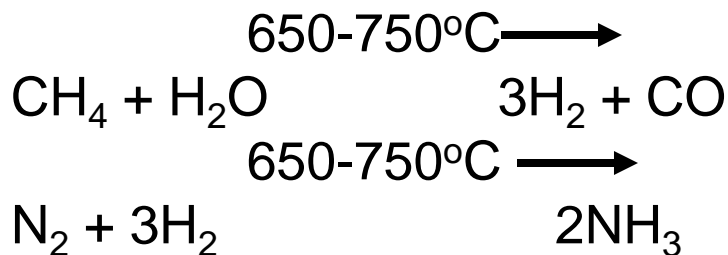
Left: Fuel cell unit Right: Hot water unit

Panasonic/Tokyo Gas Natural Gas - 1 Kw_e ~ \$17,000

Fuel Reforming Catalysts for Low Temperature Fuel Cells

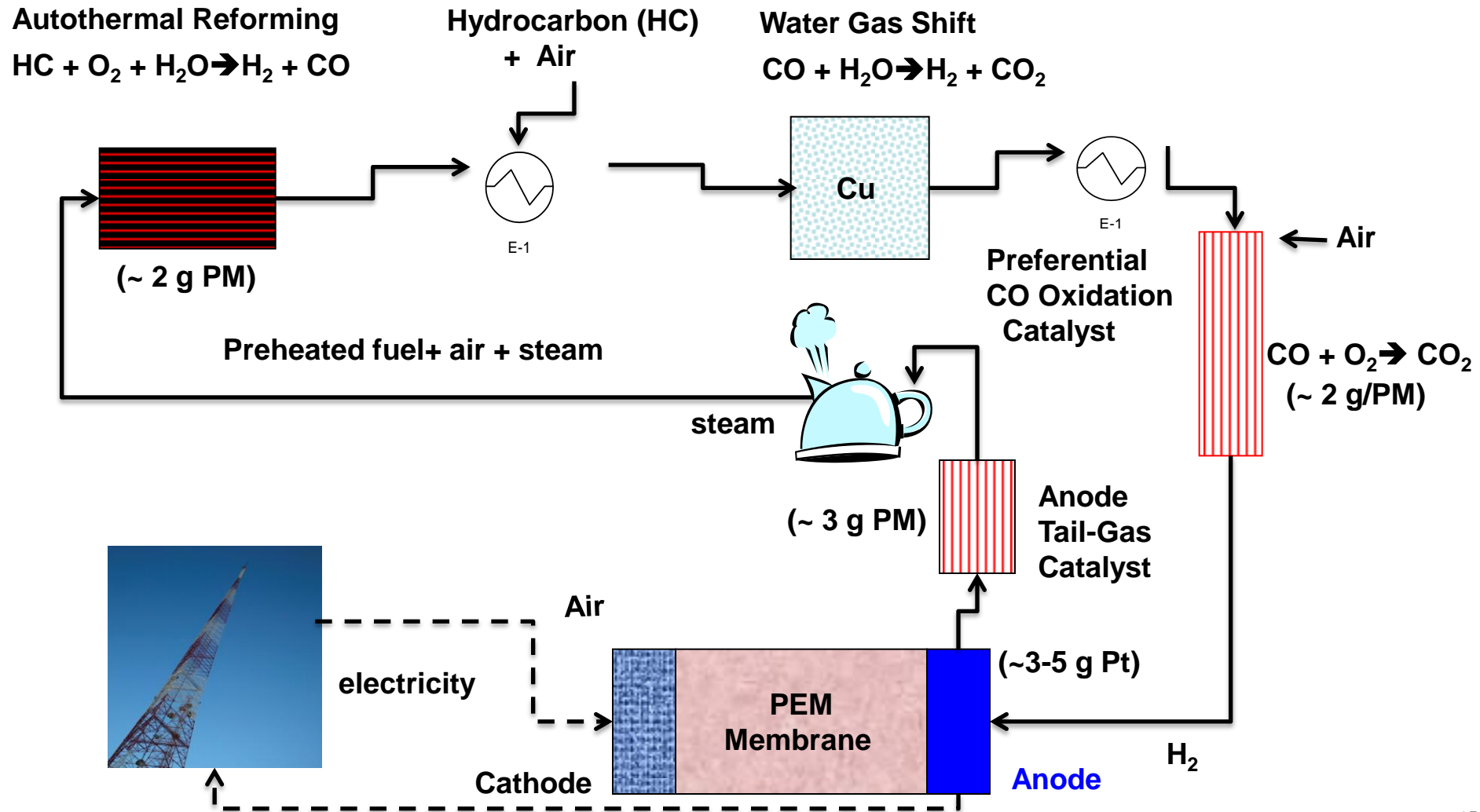
MAJOR CHANGE IN HYDROGEN GENERATION TECHNOLOGY

Rh-containing catalysts will replace Ru and Ni for reforming to eliminate NH₃ formation (from N₂ in natural gas) for low temperature fuel cells

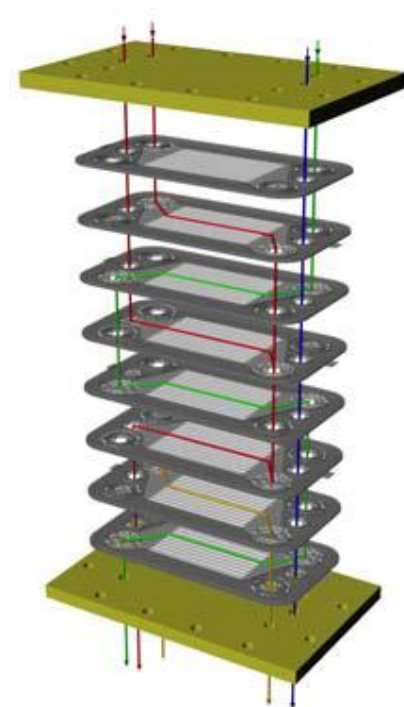
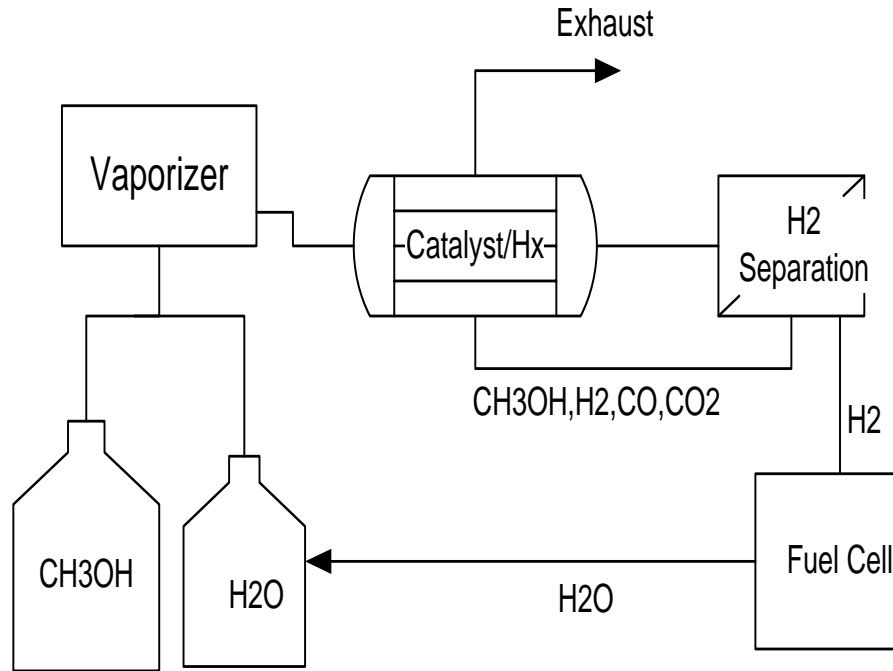


- ❖ BASF RM-75 (1Pt:3Rh, 4.2 g/liter) on Stabilized Al₂O₃ for natural gas.
No ammonia production
(~ 0.5-1 g PM)
- ❖ Existing Ru and Ni catalysts for fuel processing make unacceptable ammonia for low temperature fuel cells

Stationary Power Generation for Cell Phone Towers (6 kw_e)

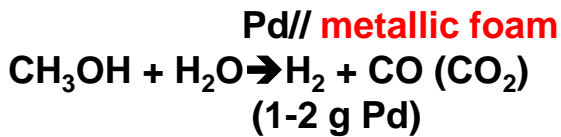


Steam Reforming for Portable Power Applications



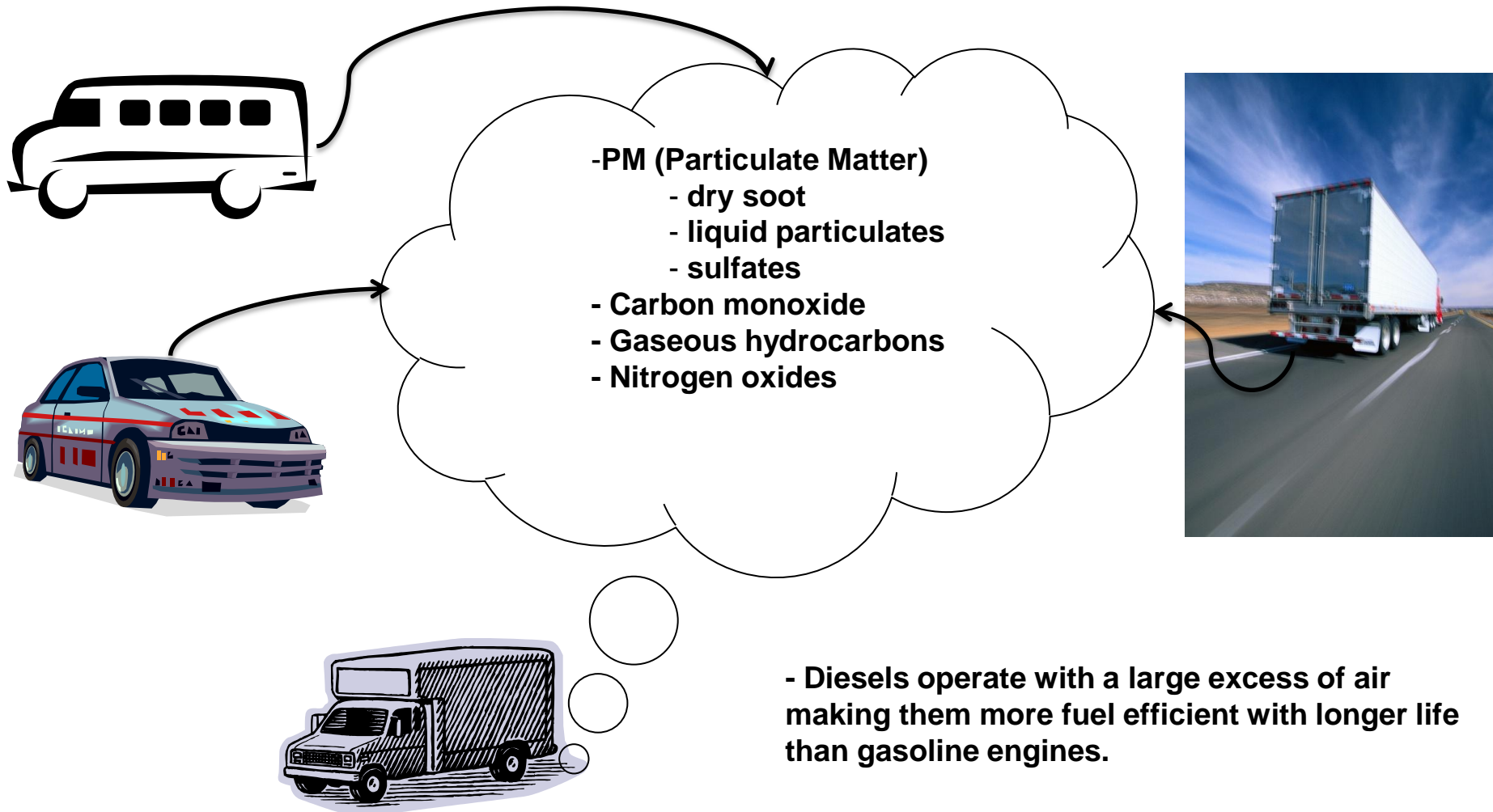
Canister of methanol and water

Integrated Plate Reformer

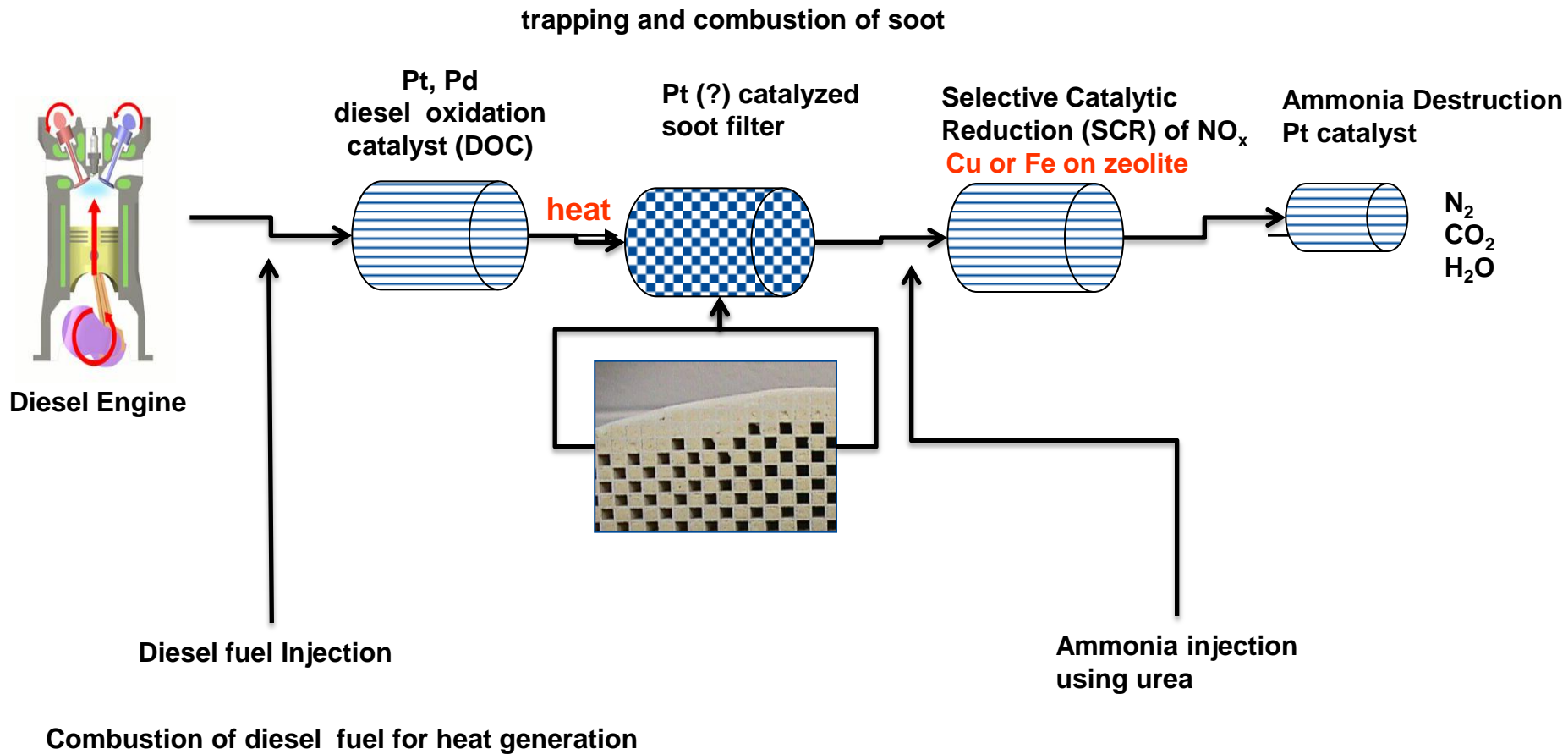


250 watts: Emergency Power

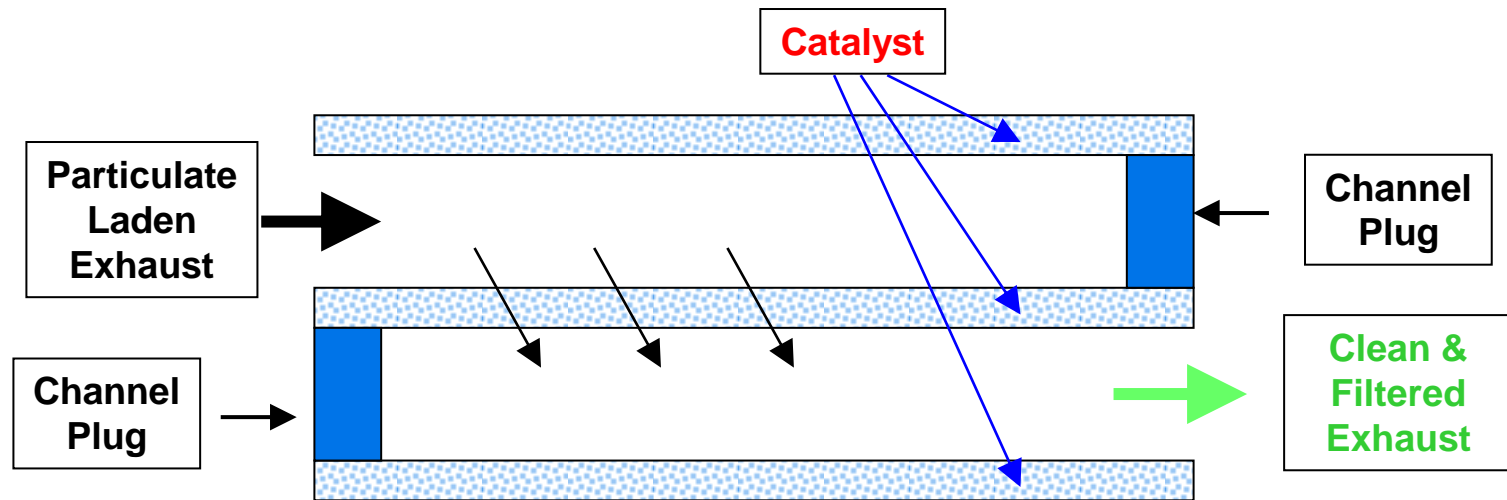
Composition of Diesel Emissions



Simplified Diesel Truck and Off-Road Exhaust Strategy with Cat After-treatment



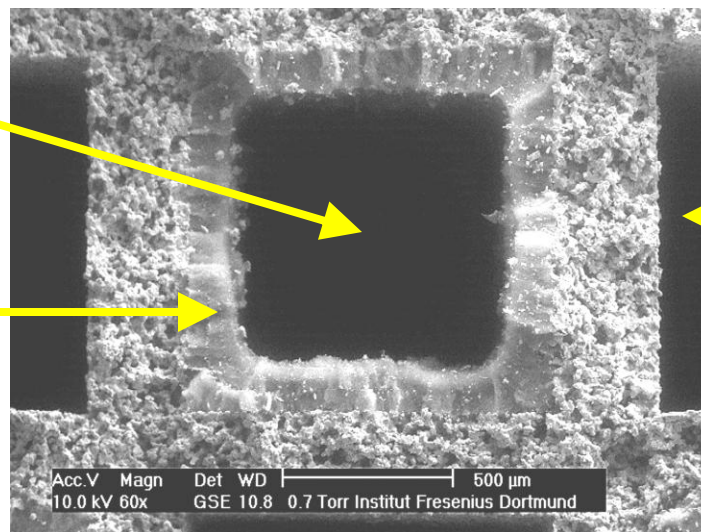
Wall-flow Filter



Material:
SiC
Cordierite
AT
others

Inlet Channel

Soot Layer

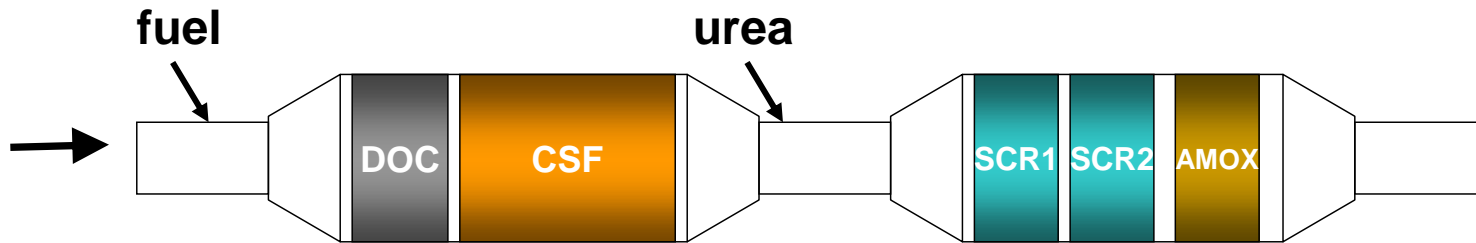


Outlet Channel

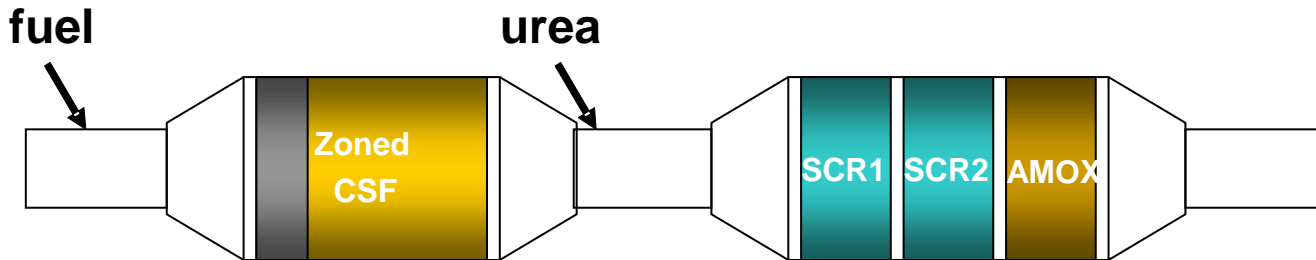
Design:
200-300 cpsi
12-18 mil
wall thickness

Heavy Duty Diesel System Design Options to Meet US 2010 HDD Regulations

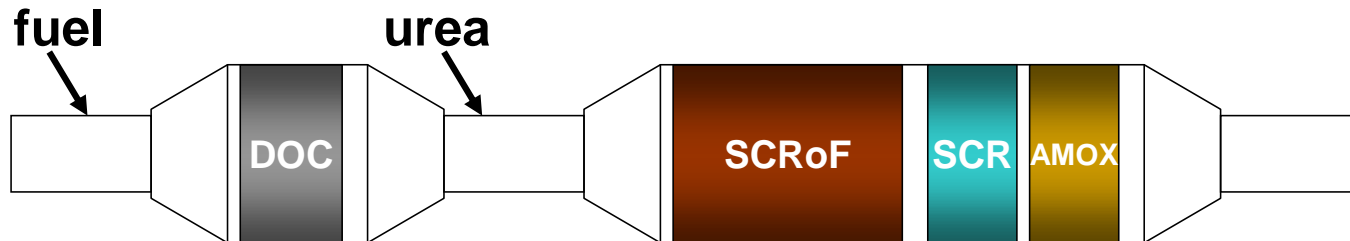
(option #1)



(option #2)



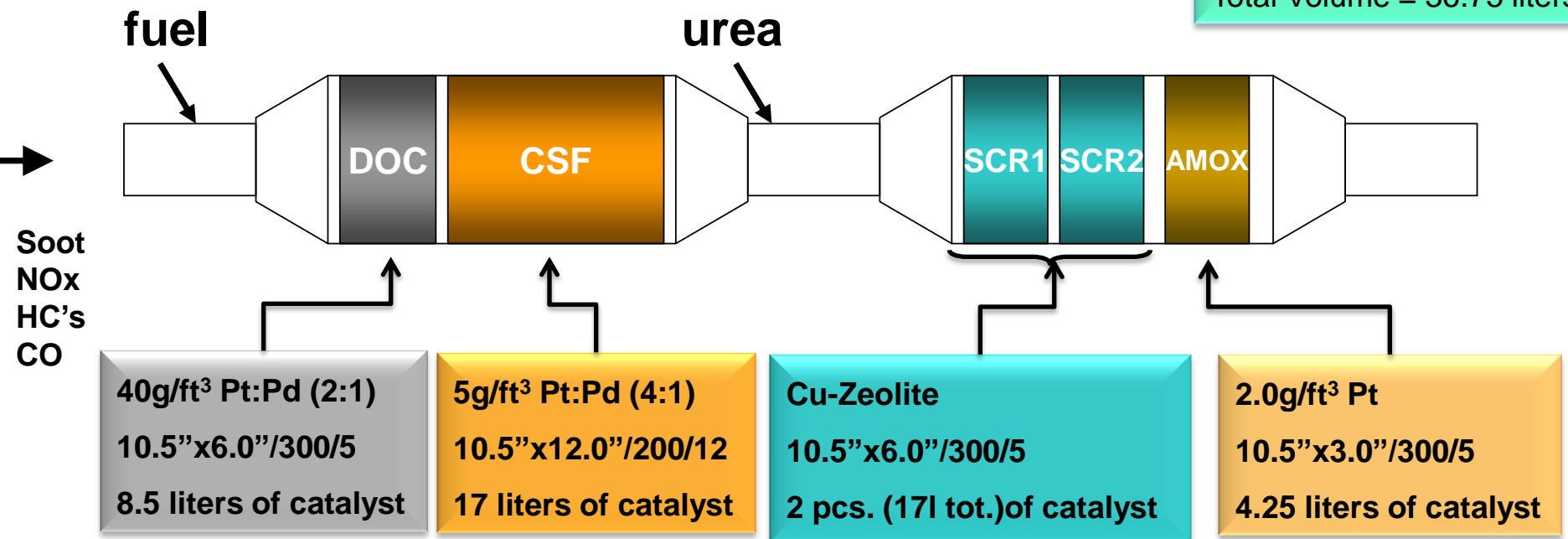
(option #3)



Heavy Duty Diesel (8 liter Engine) Typical 2010 After-treatment System has Multiple Catalyst Components & Functions

(option #1)

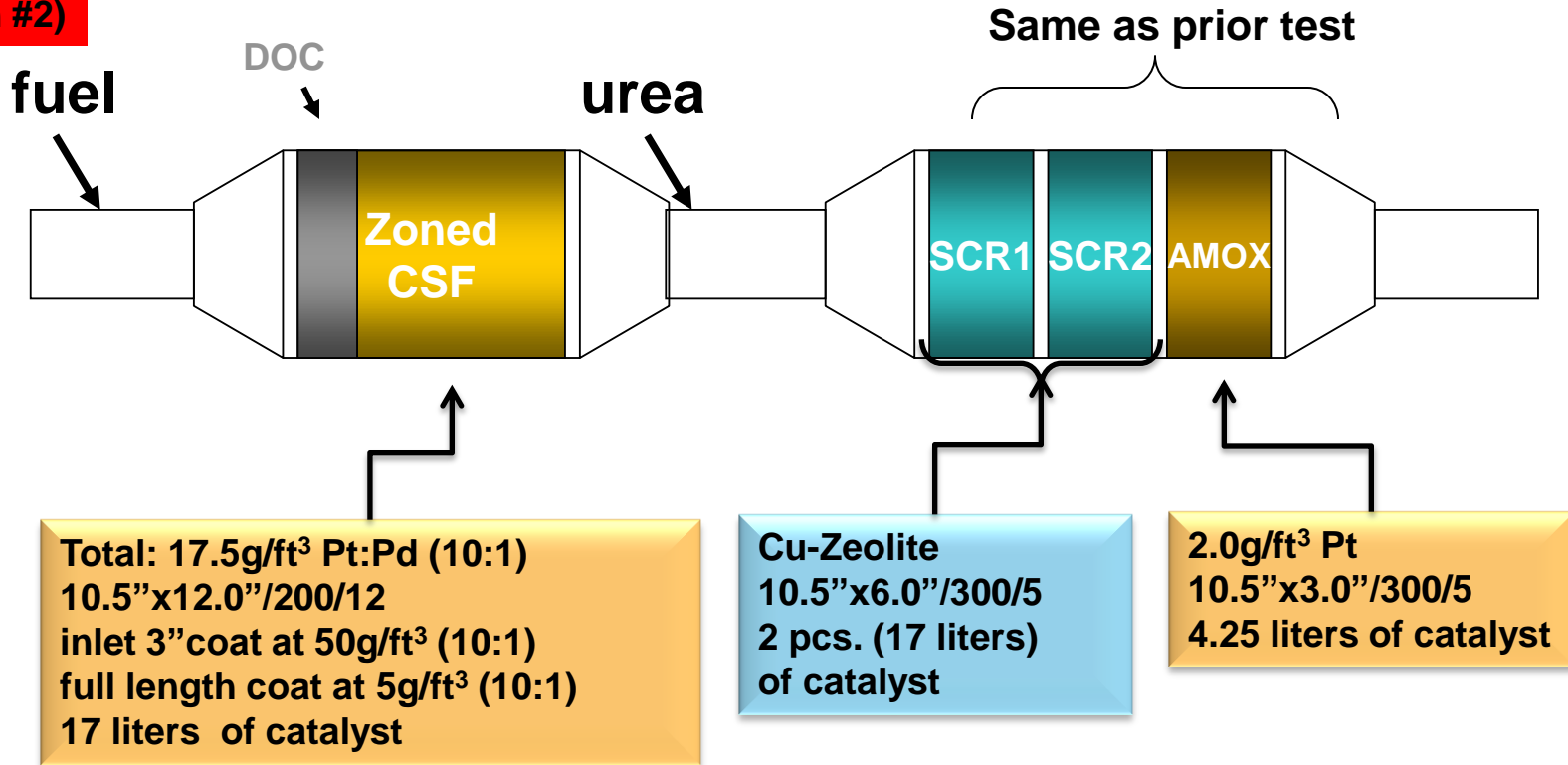
Total Volume = 36.75 liters



Components aged on engine under active regeneration conditions 50hrs/650°C at CSF-in

Alternate System – Adding DOC to CFS Inlet Zone Coat Reduces System Size 18%

(option #2)

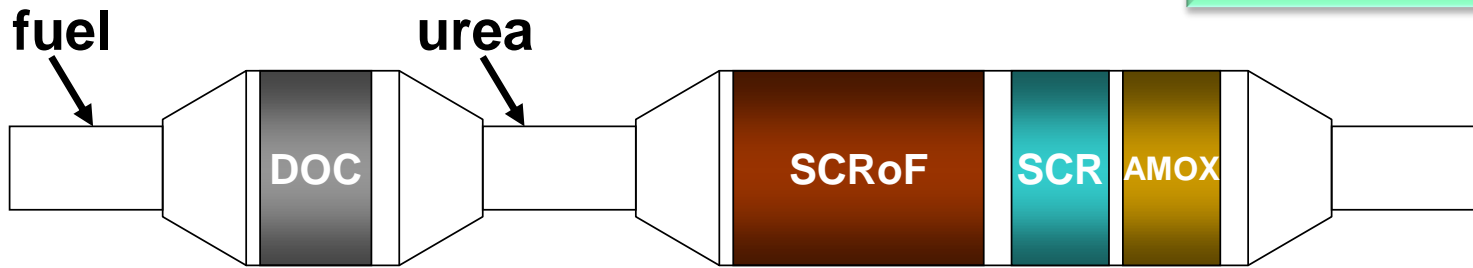


System aged under continuous active regeneration conditions (50hrs/650°C at DOC-out) prior to transient emissions testing.

Alternate System adds SCR Function onto Soot Filter which Reduces System Size 18% if Additional SCR is Needed

(option #3)

Total System Volume = 38.25 liters



40g/ft³ Pt:Pd (2:1)
10.5"x6.0"/300/5
8.5 liters of catalyst

Cu-zeolite SCR on filter
10.5"x12.0"/300/12
17 liters of catalyst

Cu-Zeolite
10.5"x6.0"/300/5
8.5 liters of catalyst

2g/ft³ Pt
10.5"x3.0"/300/5
4.25 l of catalyst

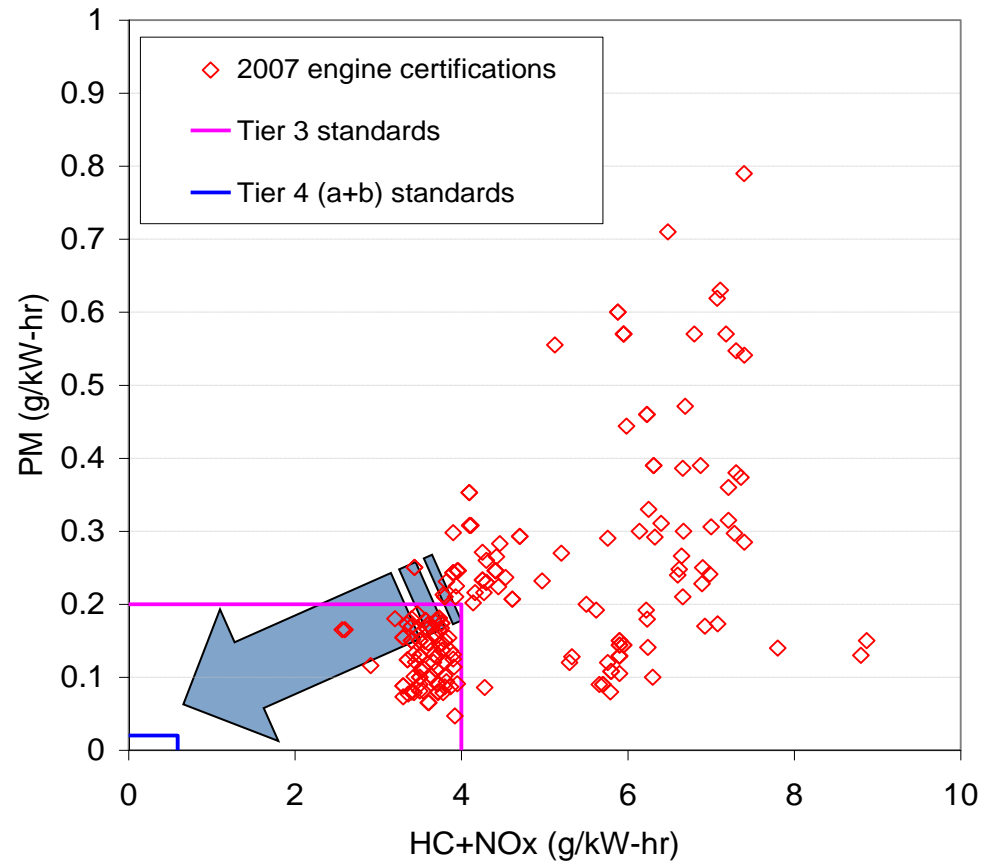
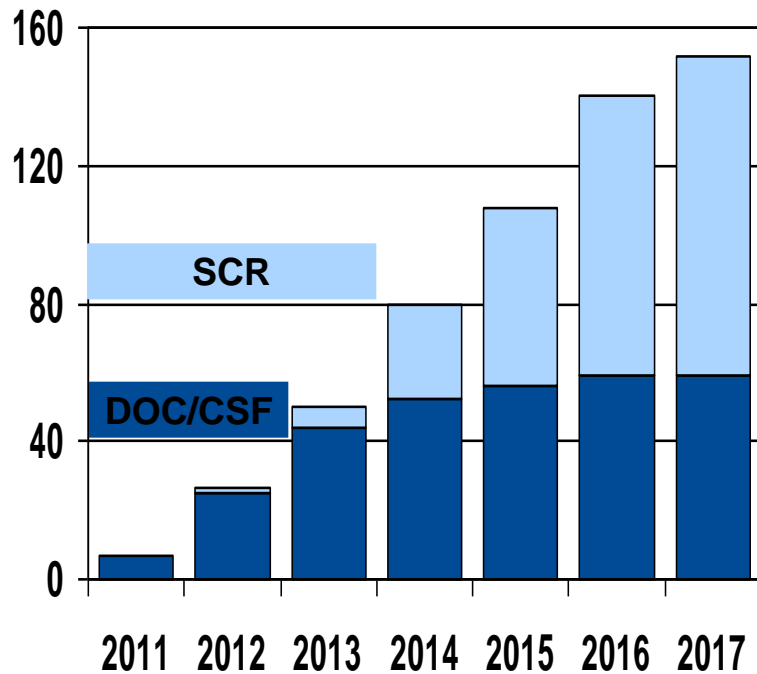
System aged under continuous active regeneration conditions (50hrs/650°C at DOC-out) prior to transient emissions testing.

Off-Road Applications



Global Market & Technical Challenges for Off-Road Equipment

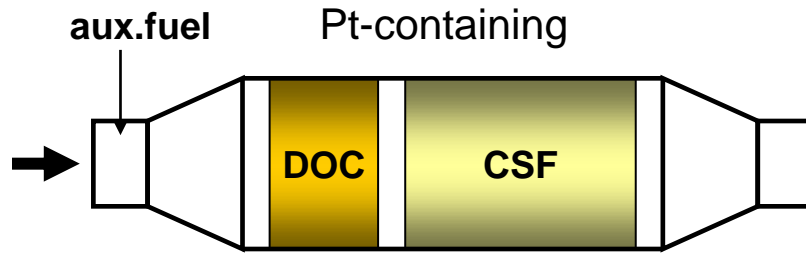
Catalyst market (ex Substrate; ex PM; Mio. €)



- Tier 4(a+b) regulations cannot be met with engine controls alone
- European Stage III & IV roughly equivalent to US Tier 3 & 4 (a+b)

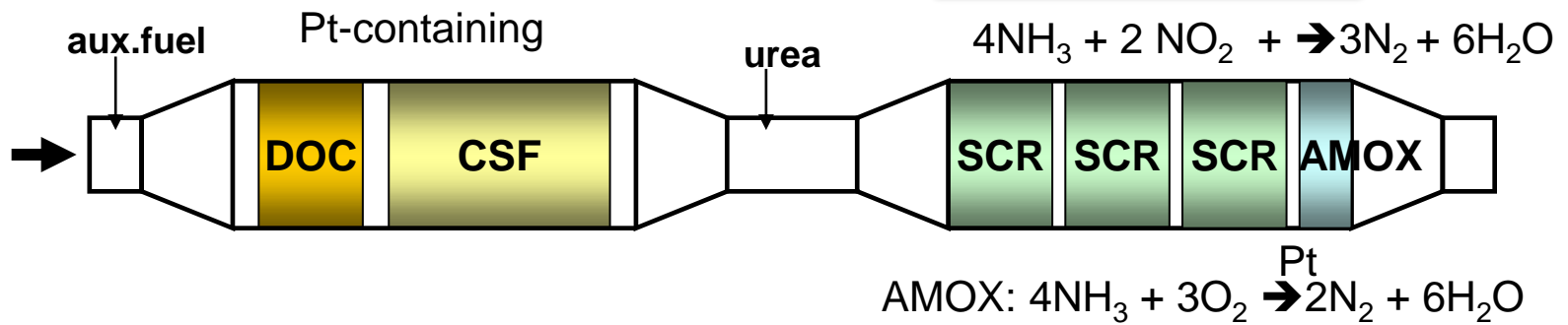
Catalytic Strategies for Off-Road Equipment

Tier 4 a



DOC = Diesel Oxidation Catalyst
CST = Catalyzed Soot Filter

Tier 4 b



Develop off-road systems based on on-road system components. All monoliths

Alternate Vehicle Powertrains Options

■ ICE/Battery Hybrid

- Combines a gasoline with a Li ion battery for enhanced fuel economy
- Battery powers the vehicle in start/stop modes (urban driving) while the ICE operates at higher (steady state) speeds
- Consumes fossil fuel and requires larger amounts of precious metals in the
- TWC catalytic convert than 100% ICE
- Diesel-hybrid not commercially available

■ Gasoline regenerator/battery

- On-board generator re-charges battery (Chevy Volt)
- Uses fossil fuel. Requires a catalytic converter

■ Battery only:

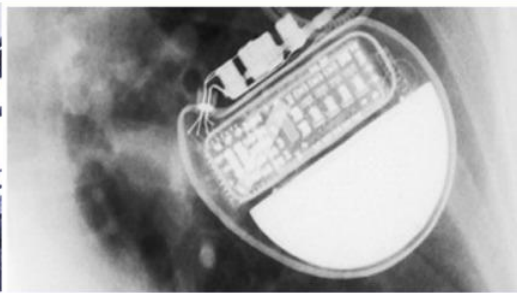
- No fossil fuel on-board but CO₂ emissions at central power station
- No suitable recharging infrastructure available
- Long recharging times
- Range bound (30-80 miles)
- No catalytic converter necessary

■ Fuel Cell only

- Hydrogen stored on-board powers the vehicle with water as the only product
- Range 200-300 miles with current storage capacity
- Efficiency is 50-60%. CO₂ generation for H₂ is 40-50% lower than ICE
- Hydrogen produced from reforming natural gas (for which infrastructure exists)
- Hydrogen generation will likely use precious metals
- Need to equip service stations with reformers
- Fuel cell contains Pt (30 g in 2005)

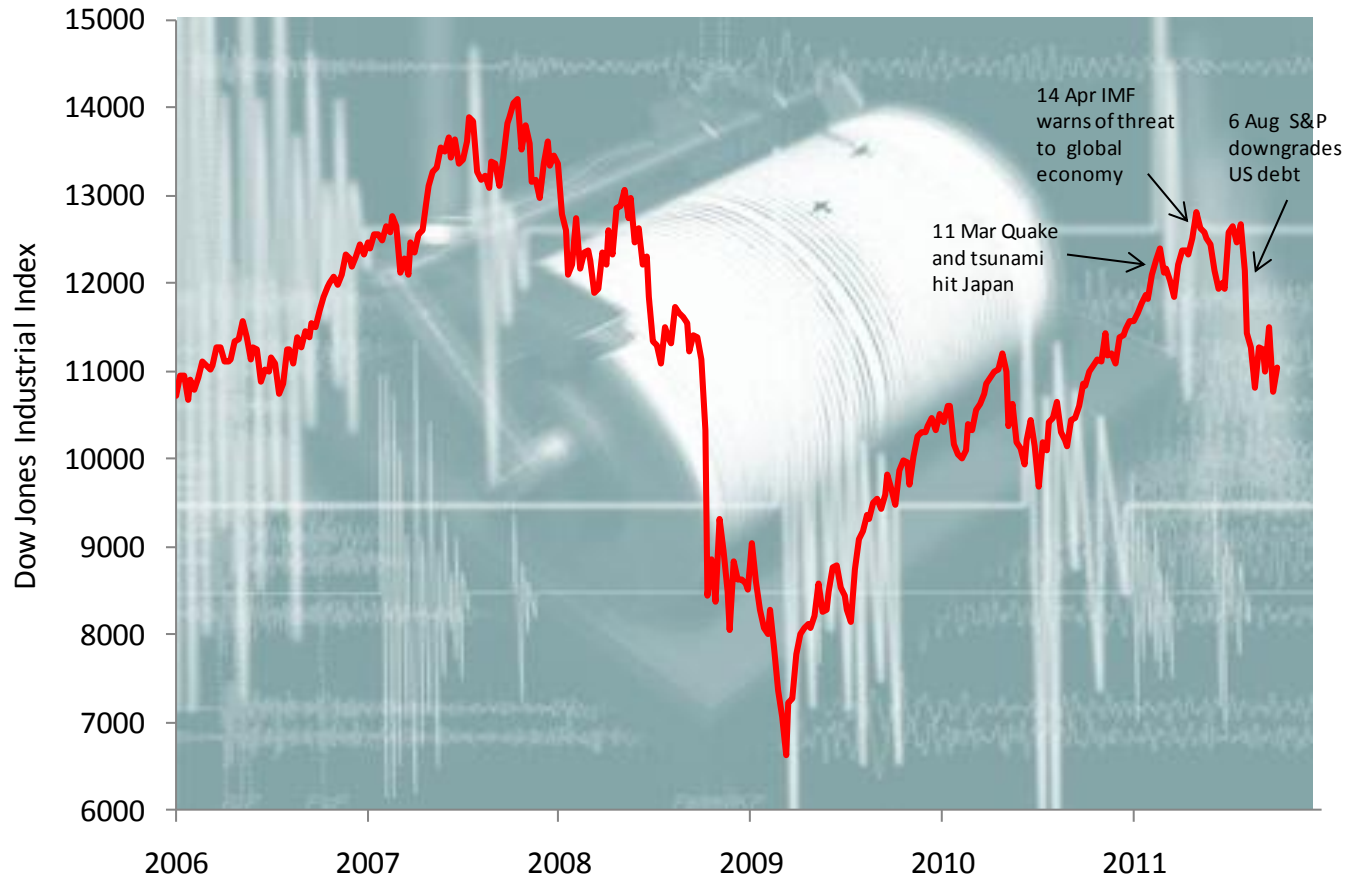
Conclusions

- Expanded use of fuel cells for residential combined heat and power, portable and distributed power is now occurring
- The generation of hydrogen from infrastructure fuels such as natural gas and LPG will require some use of precious metals (likely Rh) to avoid ammonia formation present in natural gas
- Diesel engine exhausts will require precious metals for the diesel oxidation, ammonia destruction catalysts and the soot filter
- Technology for off-road pollution abatement will be derived from diesel truck
- Gasoline vehicles will continue to use three way catalysts in which Pd has been substituted for Pt. The modern TWC is Pd rich with small amounts of Rh
- The NO_x trap will still use Pt and Rh for small diesel passenger cars



Lonmin View

Seismic Shifts

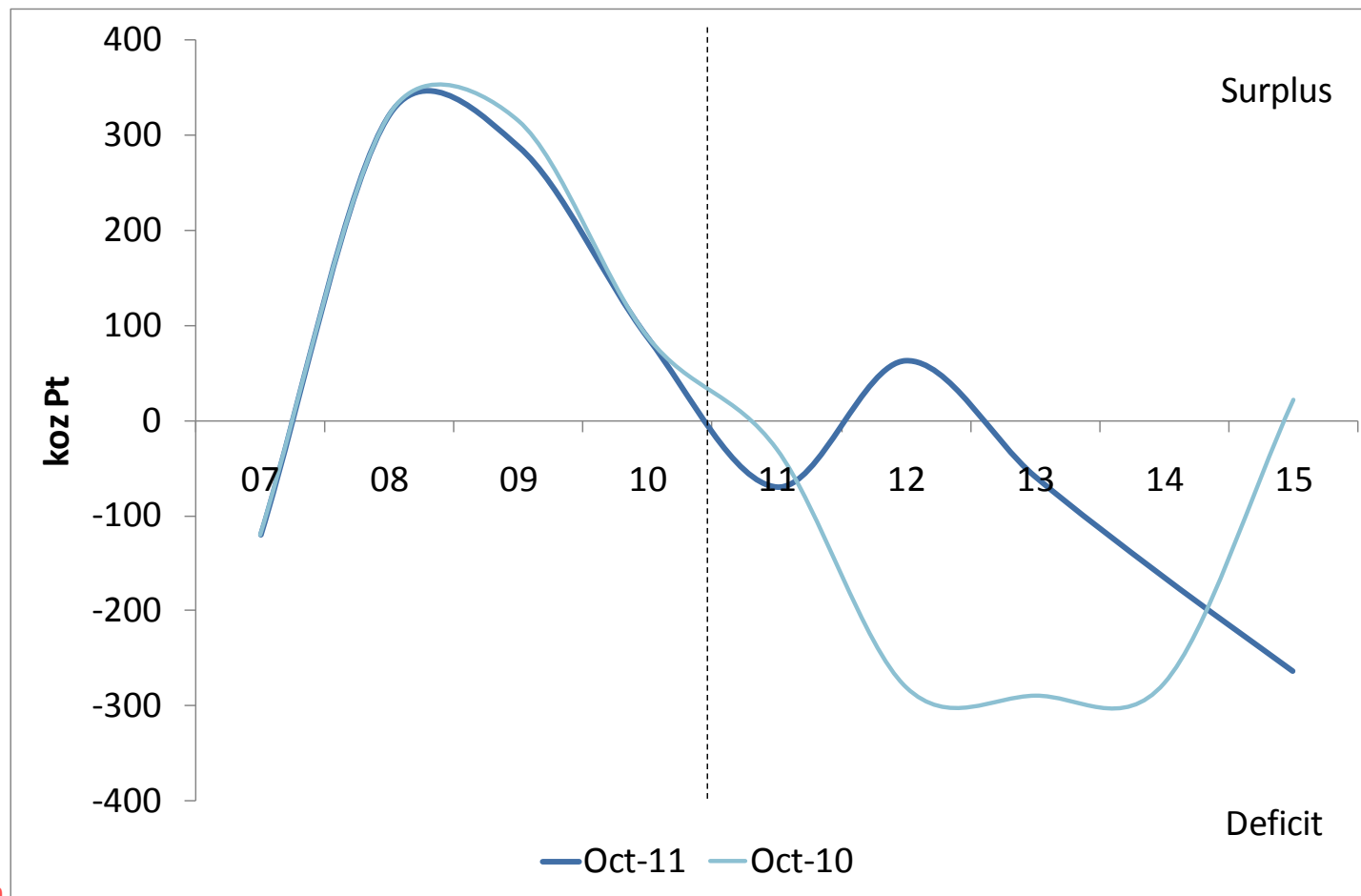


Source: Lonmin

Japan's coastline shifts, EU & US debt moves up, ratings fall

Supply/Demand Balance

LONMIN



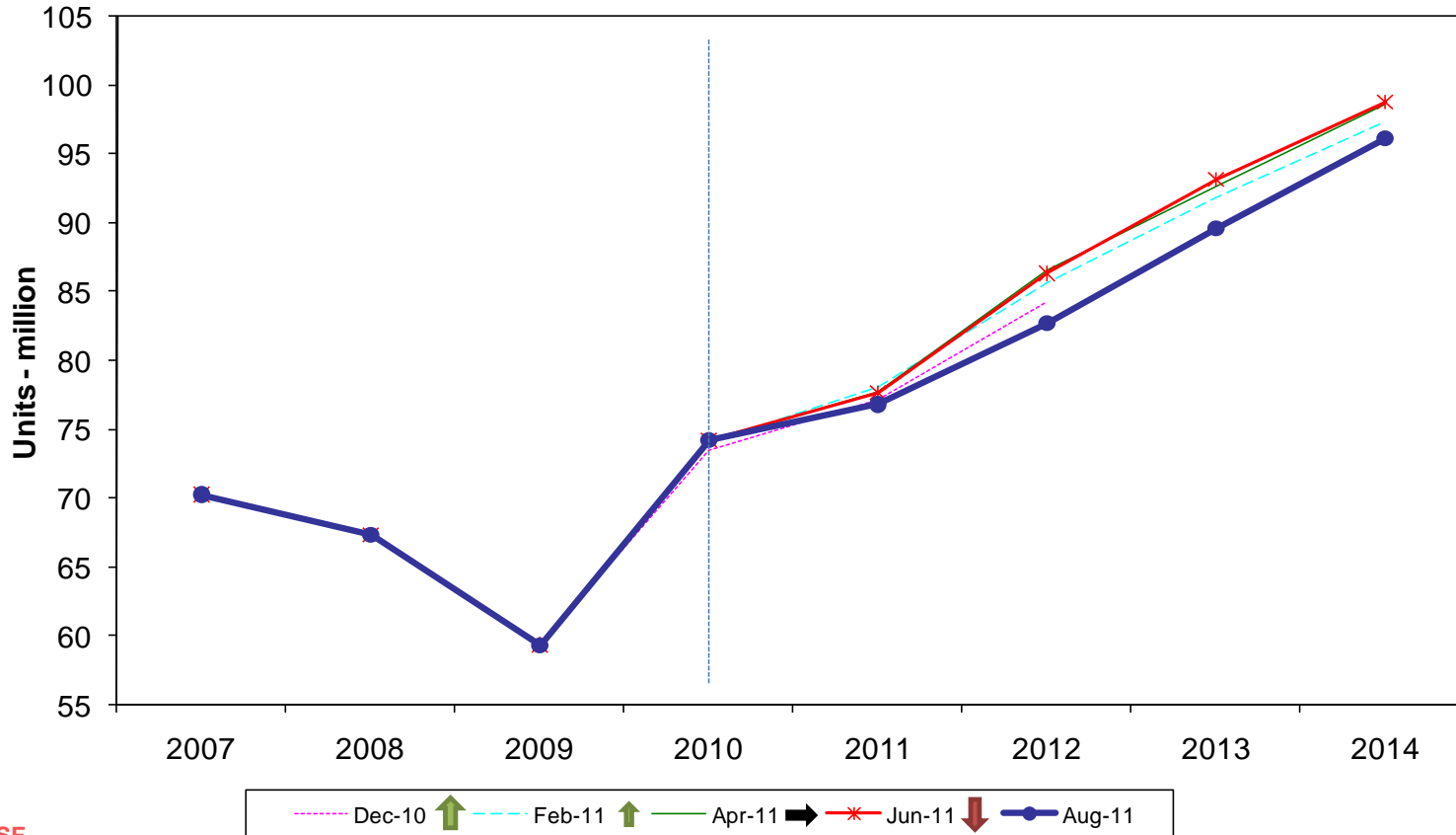
Source: Lonmin

Demand recovery – postponed, definitely not cancelled

Automotive Demand



JD Powers Global Auto Production Forecast



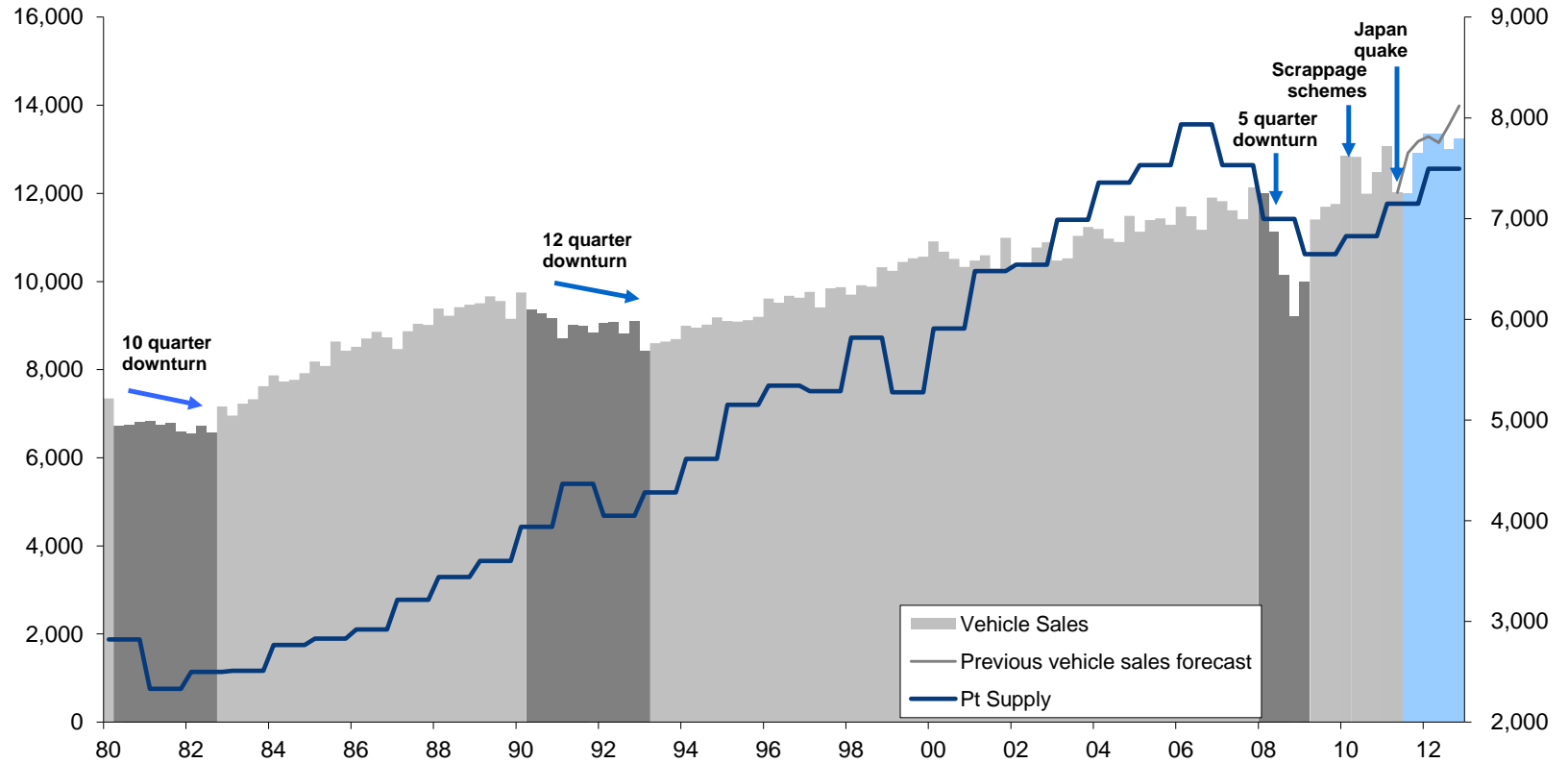
Source: BASF

Revisions still reflect year on year growth

Automotive Demand



Quarterly vehicle sales* and platinum supply
(rhs '000 oz; lhs '000 units)

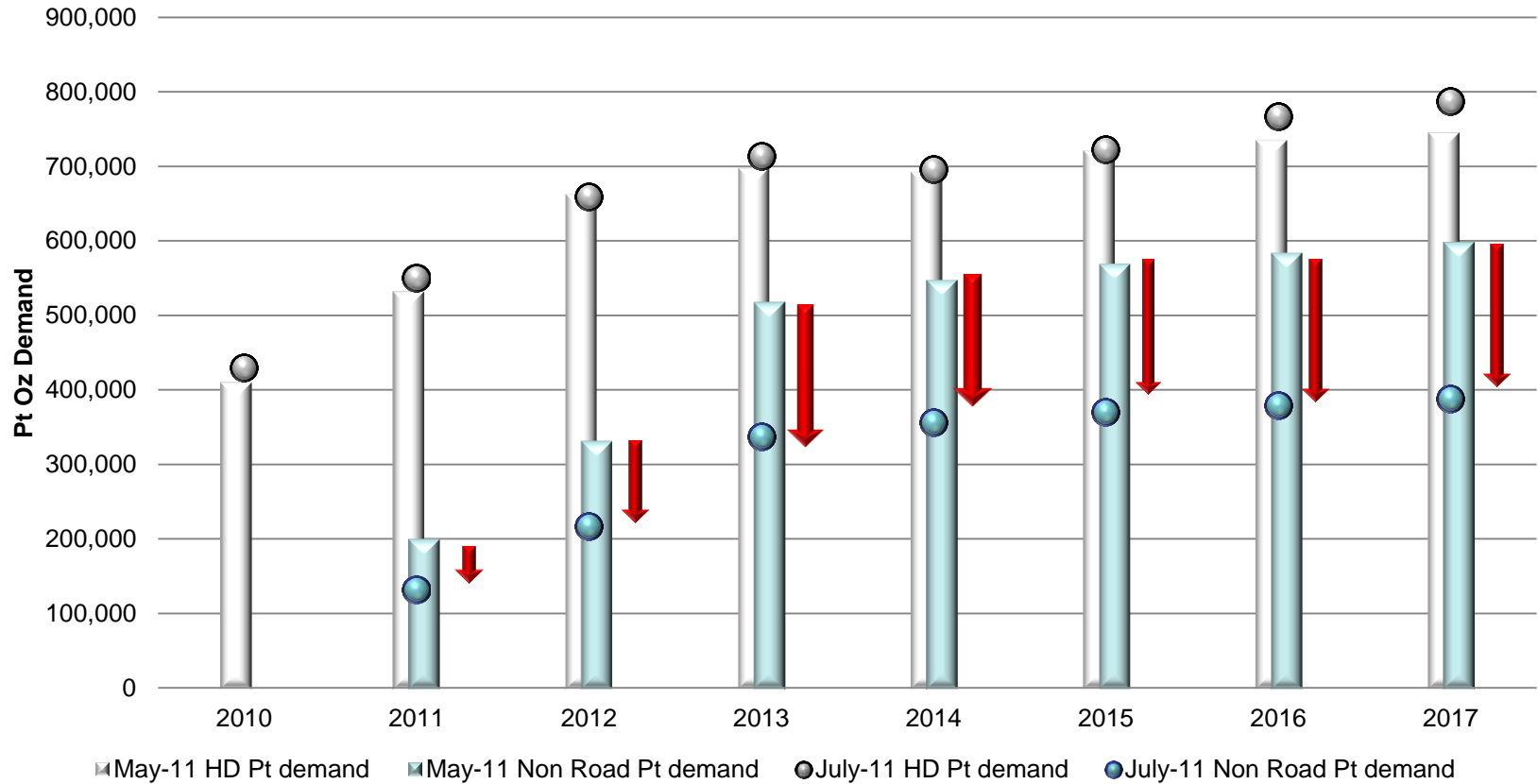


Source: SFA (Oxford) from Oxford Economics, ACEA, JAMA, Ward's Auto, CAAM, Bloomberg
*Include all vehicle sales in W.Europe, Japan, China and light vehicle sales in the United States

Source: SFA (Oxford)

Release of pent up demand

Off-Road and Heavy Duty



Source: SFA (Oxford), Power Systems Research

Remains a significant new demand element

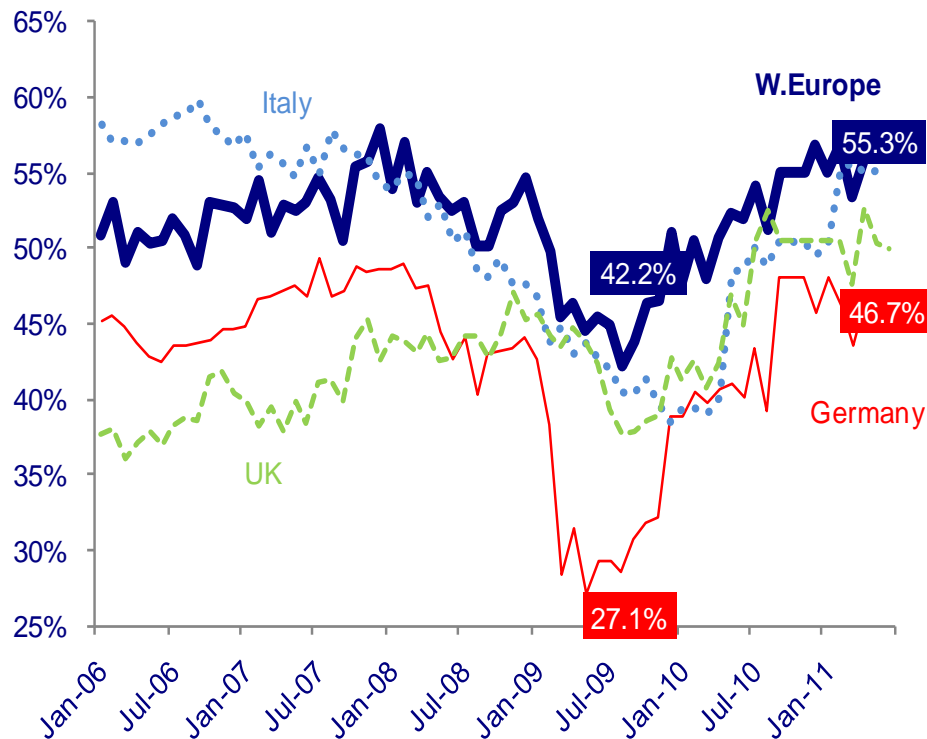
Diesel Market Share

LONMIN

DIESEL CAR SALE TRENDS - EUROPE

DIESEL CAR SALES TRENDS - US

Passenger car diesel share in W.Europe, %



Source: SFA (Oxford), Various

- Jan-Aug 2011 growth of 37% y-o-y vs 10.4% overall US car sales

- Growth rate outstripped hybrids since April this year

- German auto company US diesel car sales:

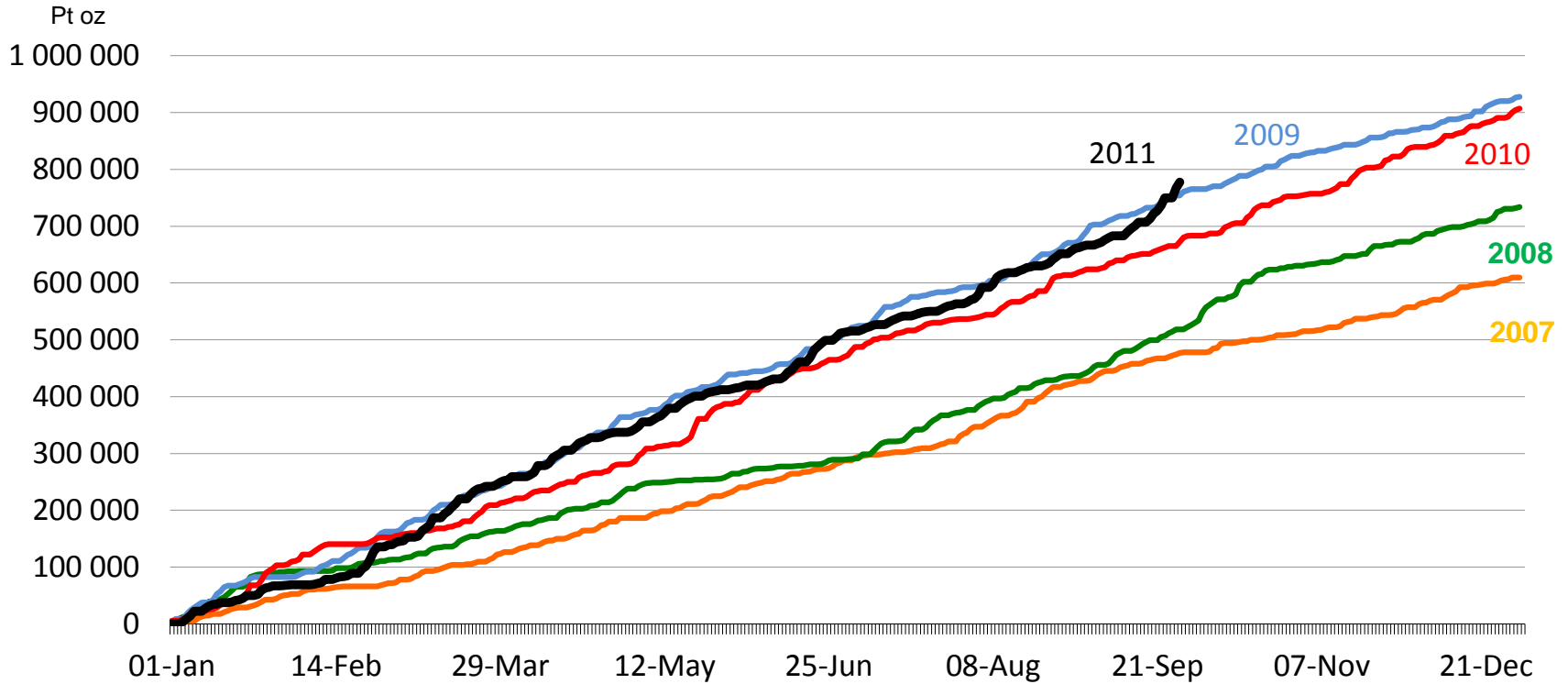
- 45% of Audi Q7
- 69% of Audi A3 hatchback
- 24% of VW overall

- JD Power forecast:

- from 3% share currently
- to 7.4% by 2017

Diesel reclaims Europe and advances faster into US

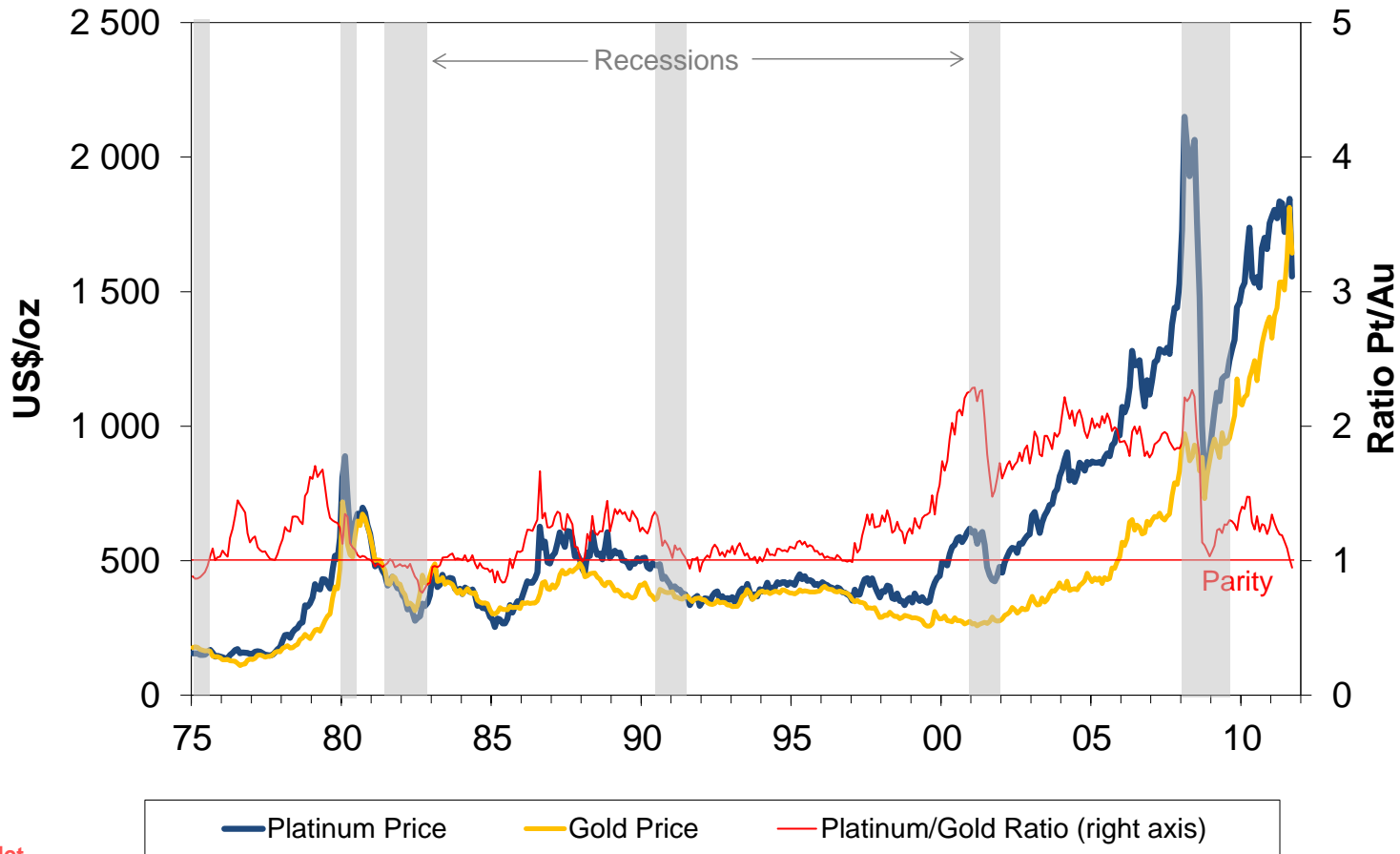
Jewellery Demand Proxy - SGE



Source: SGE

Pt jewellery demand - set for new record highs

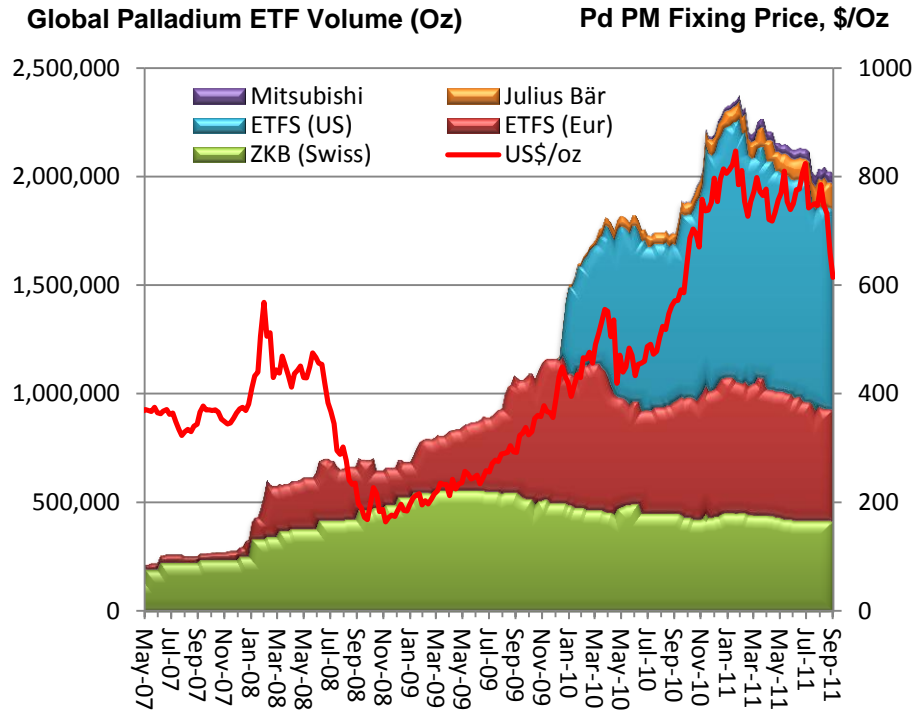
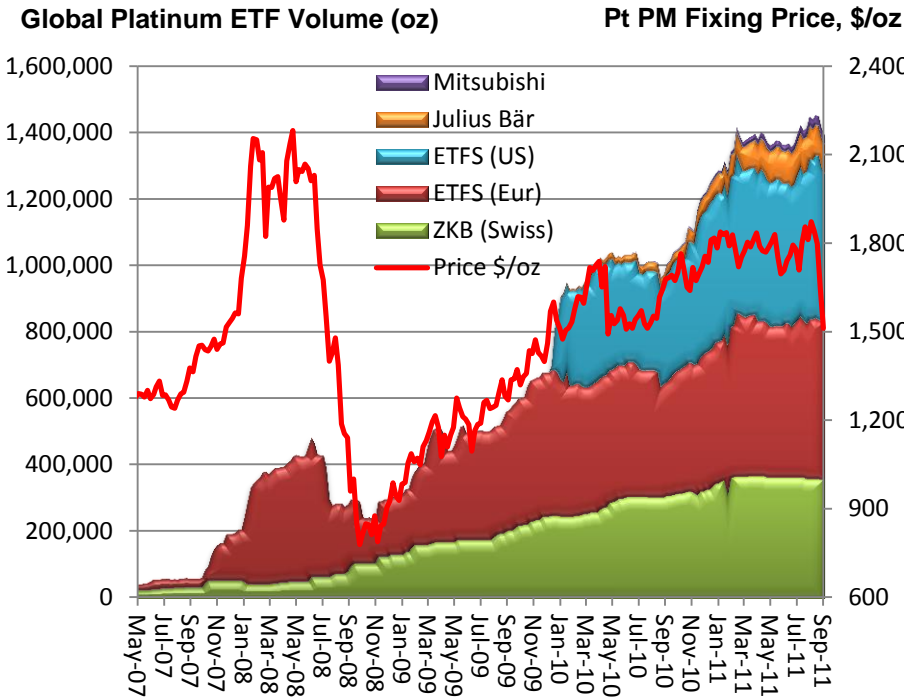
Platinum/Gold Price Ratio



Source: I-Net

Pt price – yellow brick floor?

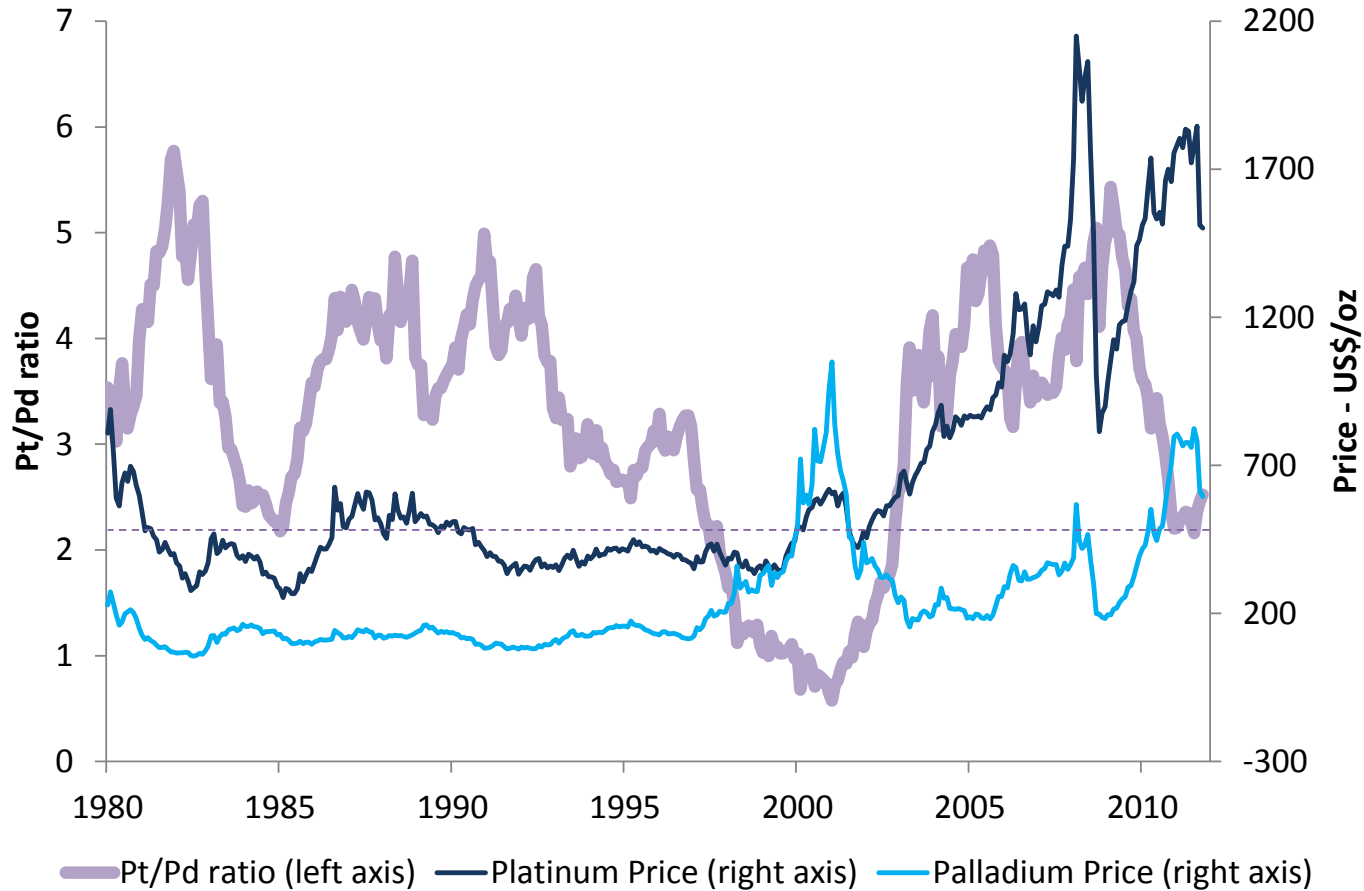
Investment Demand



Source: Lonmin

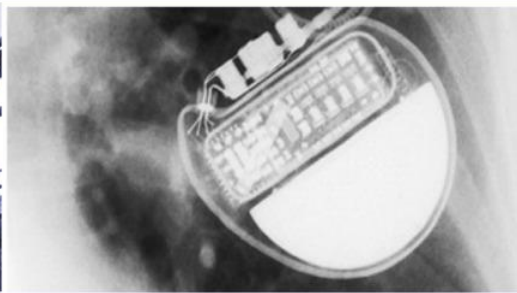
Early signs of normal investment asset behaviour

Substitution Price Driver



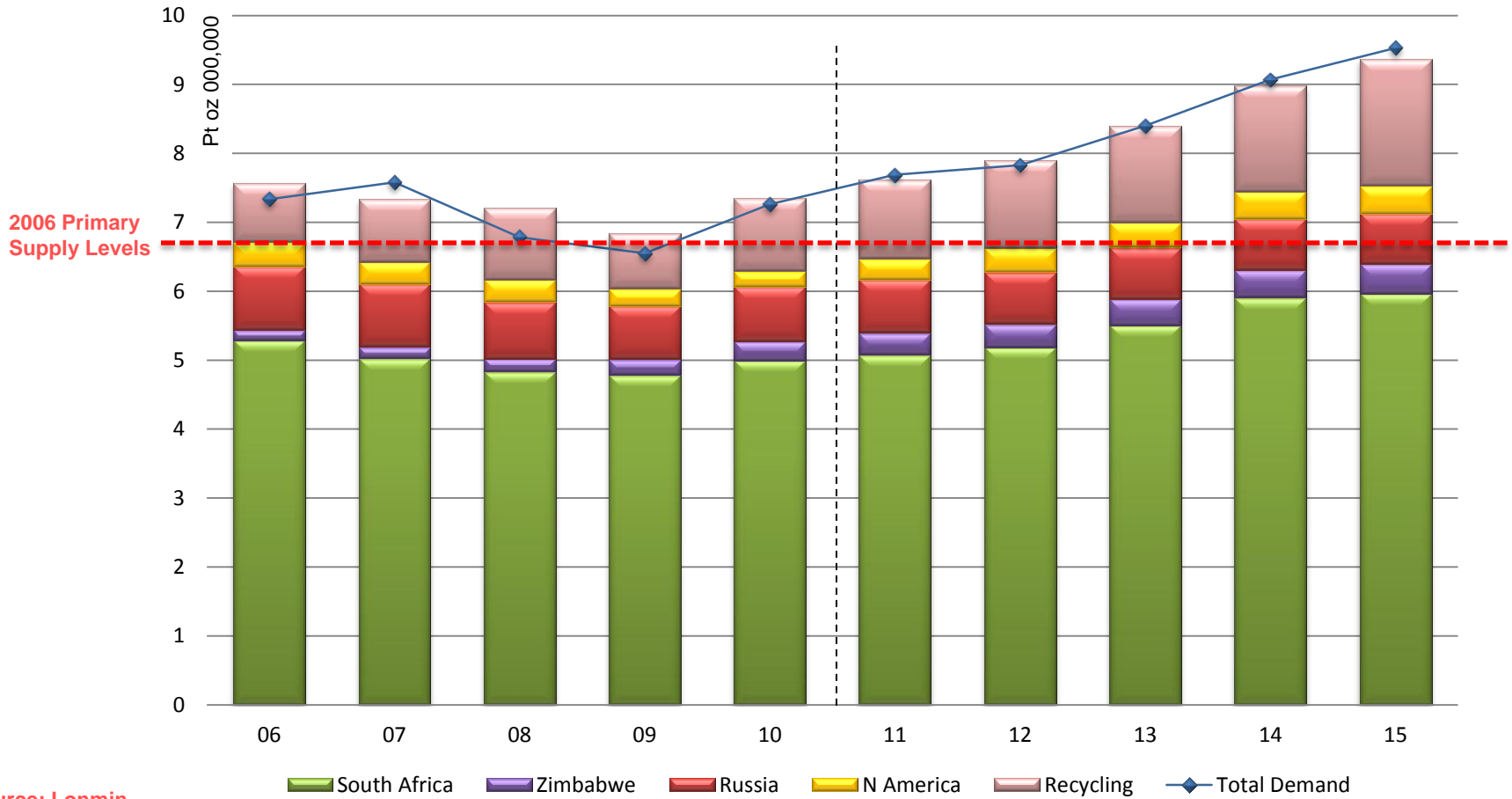
Source: I-Net

2:1 Ratio - equilibrium point?



Supply

Platinum Supply Outlook

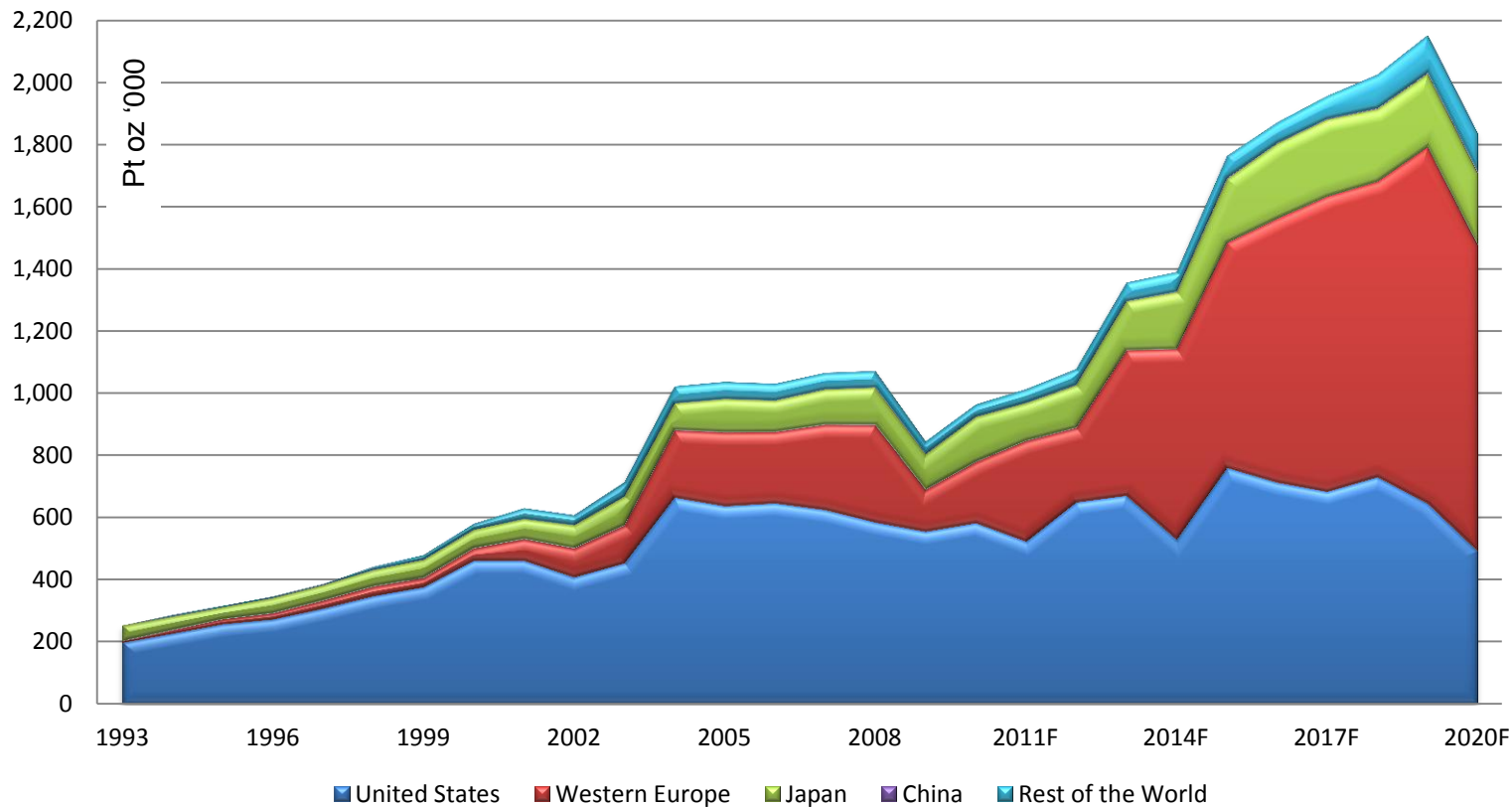


Source: Lonmin

SA supply - 3 steps back 2 steps forward

Growth in Secondary Supply

LONMIN

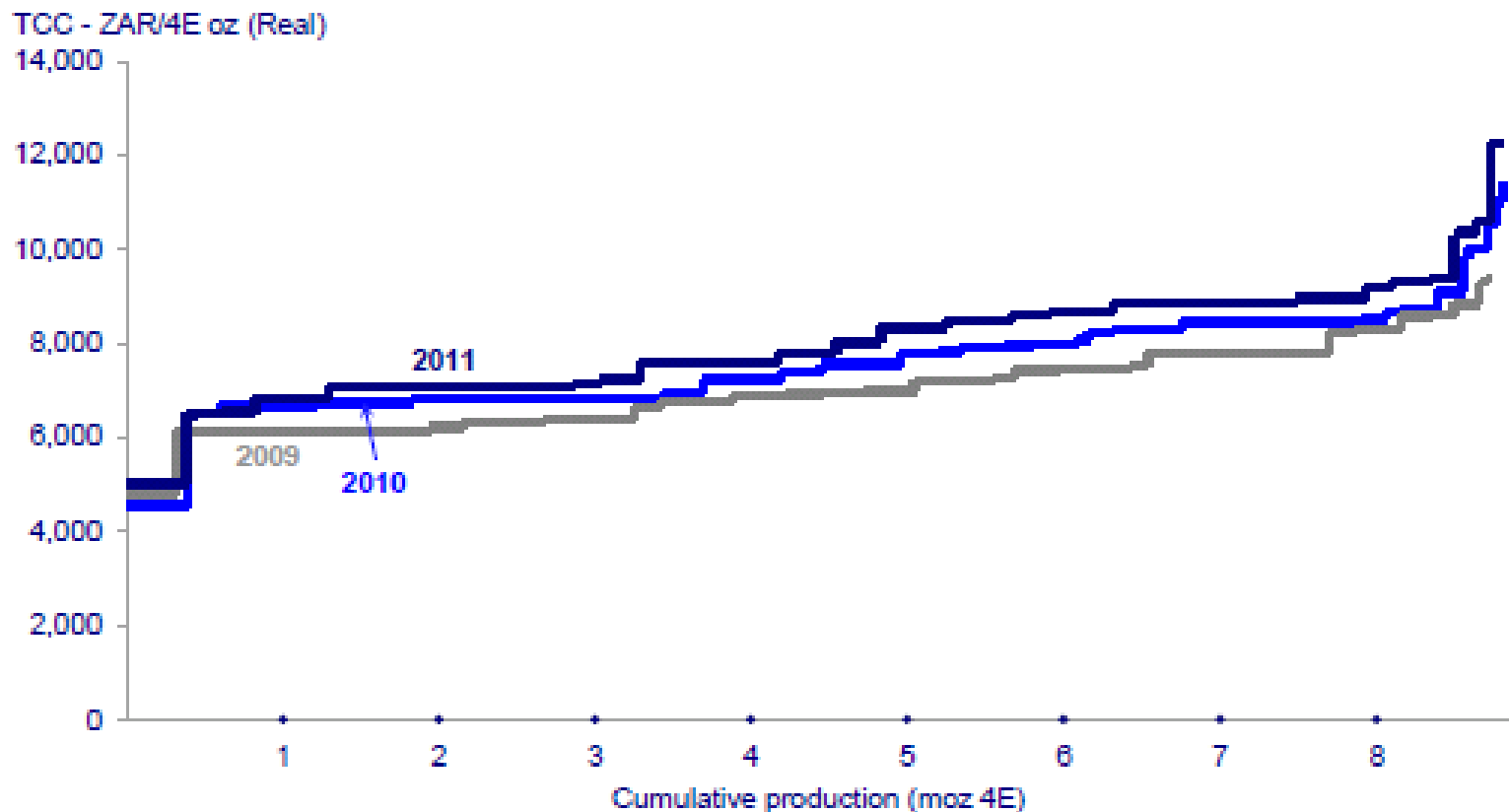


Source: SFA (Oxford)

Filling the primary supply gap

Rising Industry Cost Curve

LONMIN



Source: SFA (Oxford), Company Reports

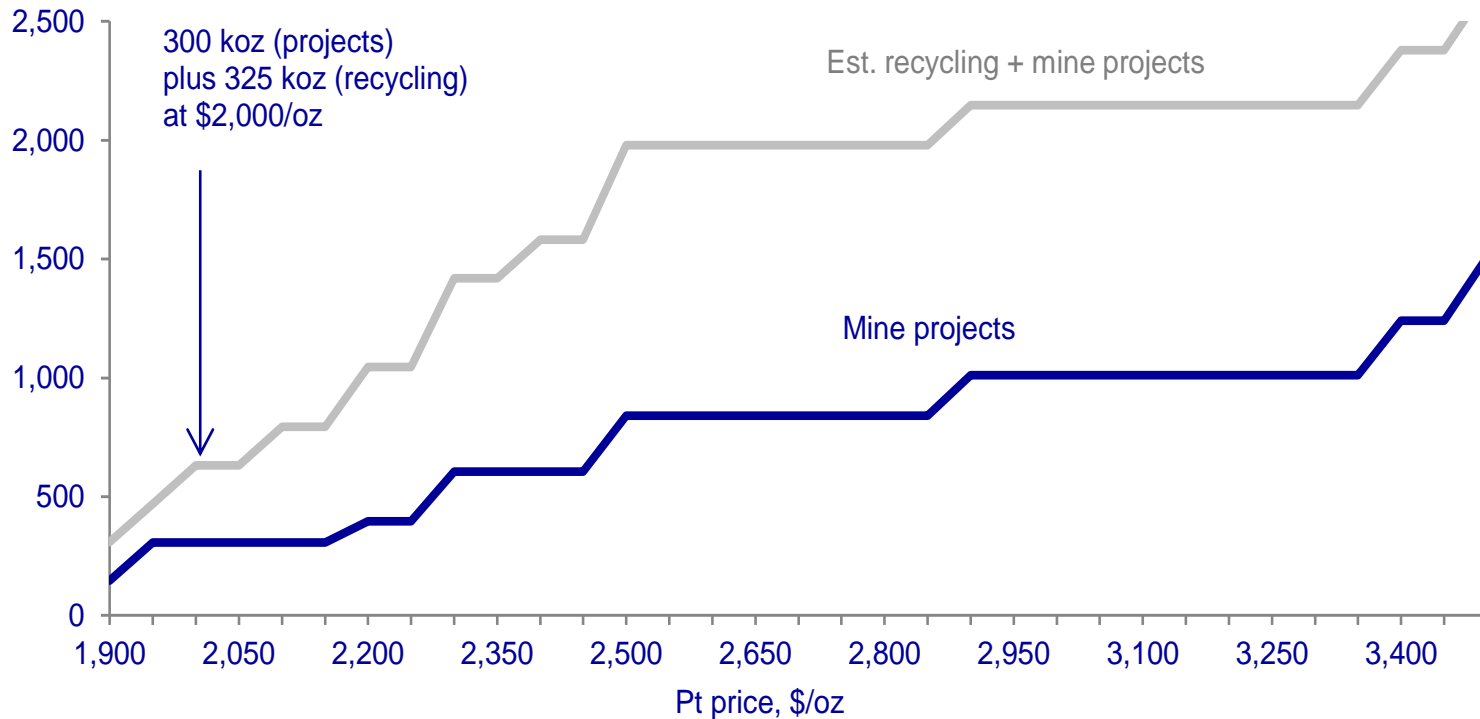
Cost pressures keep supply constrained

Incentive Pricing



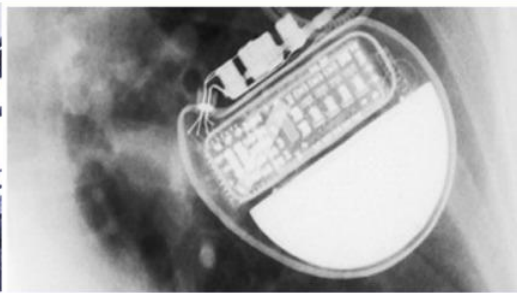
Platinum price versus incentised supply

Pt oz p.a.



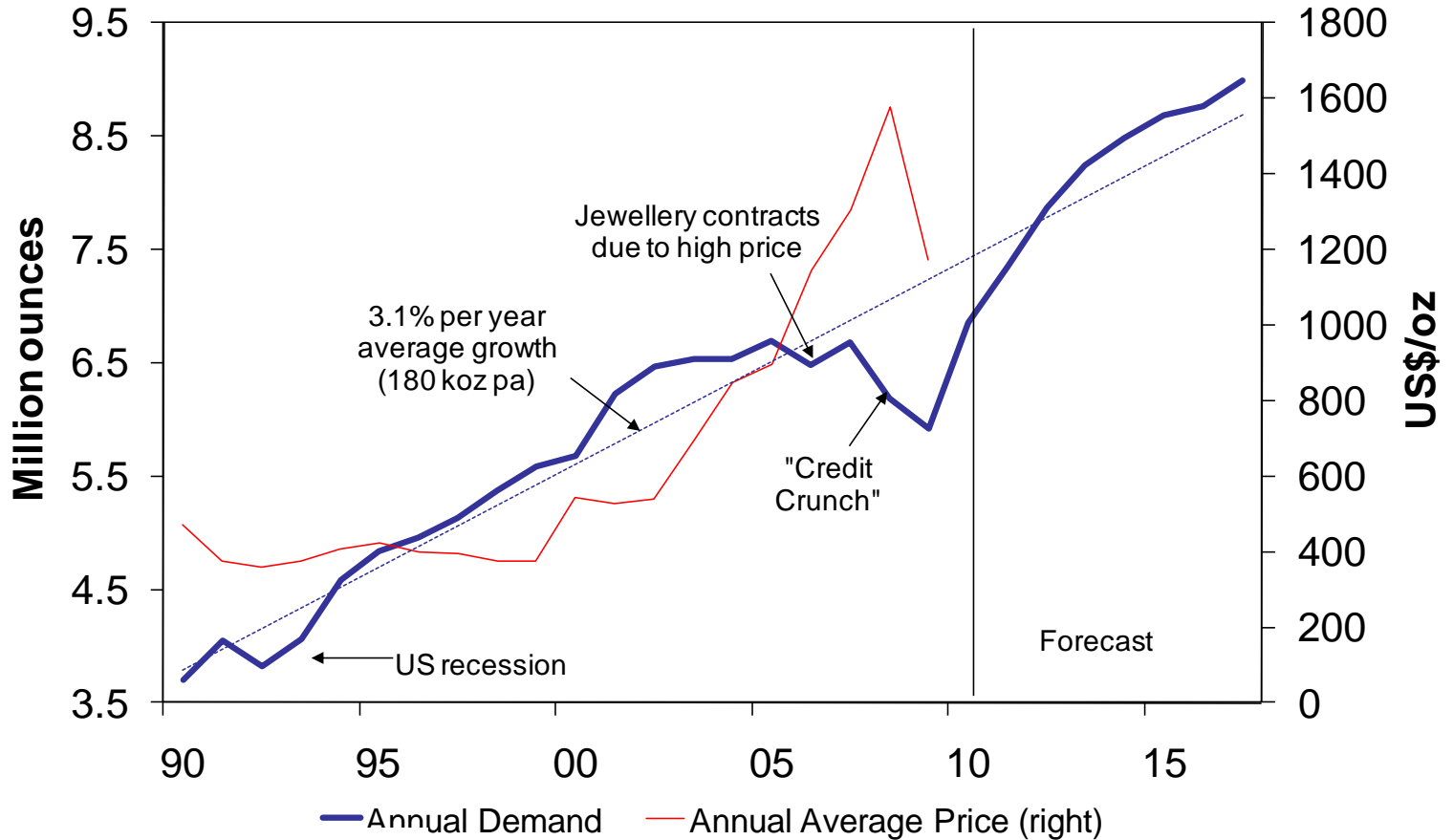
Source: SFA (Oxford) Other variables: Palladium \$789/oz, Rhodium \$1984/oz, Ruthenium \$180/oz, Iridium \$1050/oz, Gold \$1573, Rand R7.32/\$

Prices need to be upwards of US\$ 2000 to entice new project supply



Long term

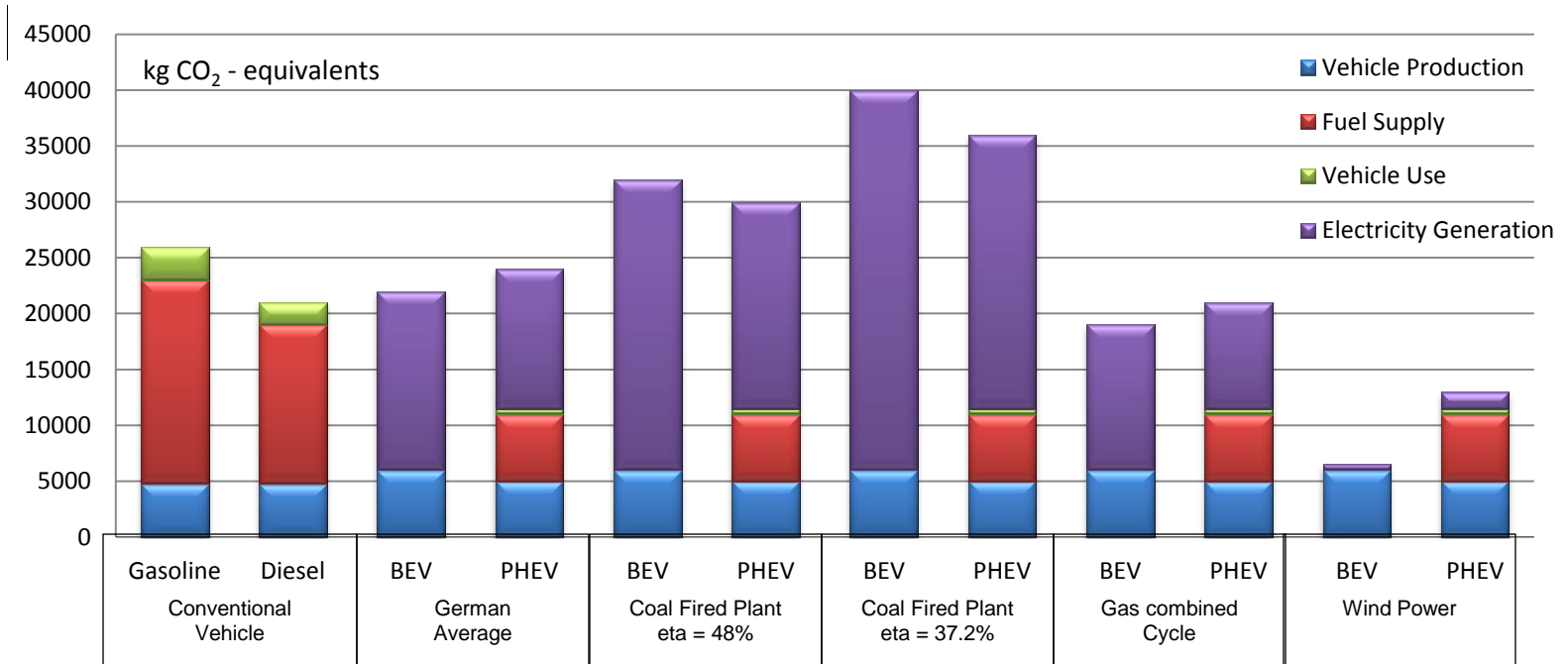
Long Term Platinum Demand



Source: Historical JM, Forecast - Lonmin

A Lonmin size operation required every 3 years

Life Cycle Greenhouse Gas Emissions



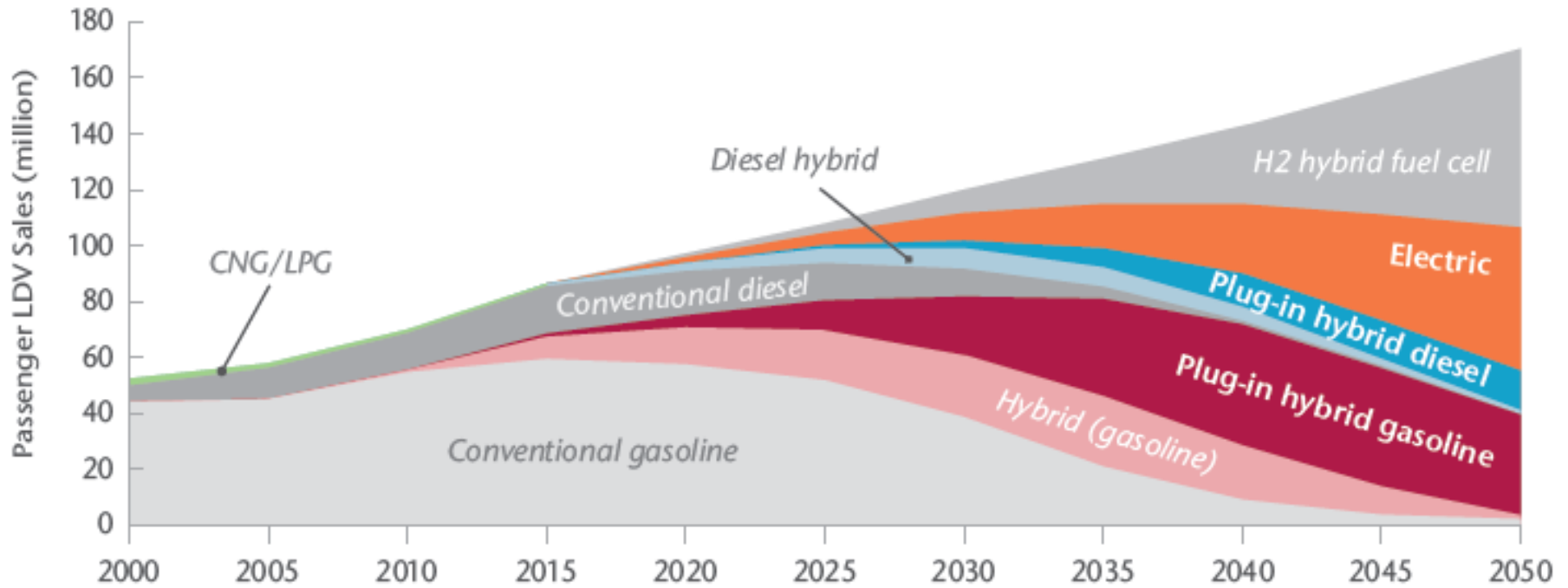
Source: Ifeu – Institut für Energie- und Umweltforschung

BEV - Battery Electric Vehicle

PHEV - Plug-in Hybrid Electric Vehicle

Cradle to grave assessment – key to sustainable powertrain investment

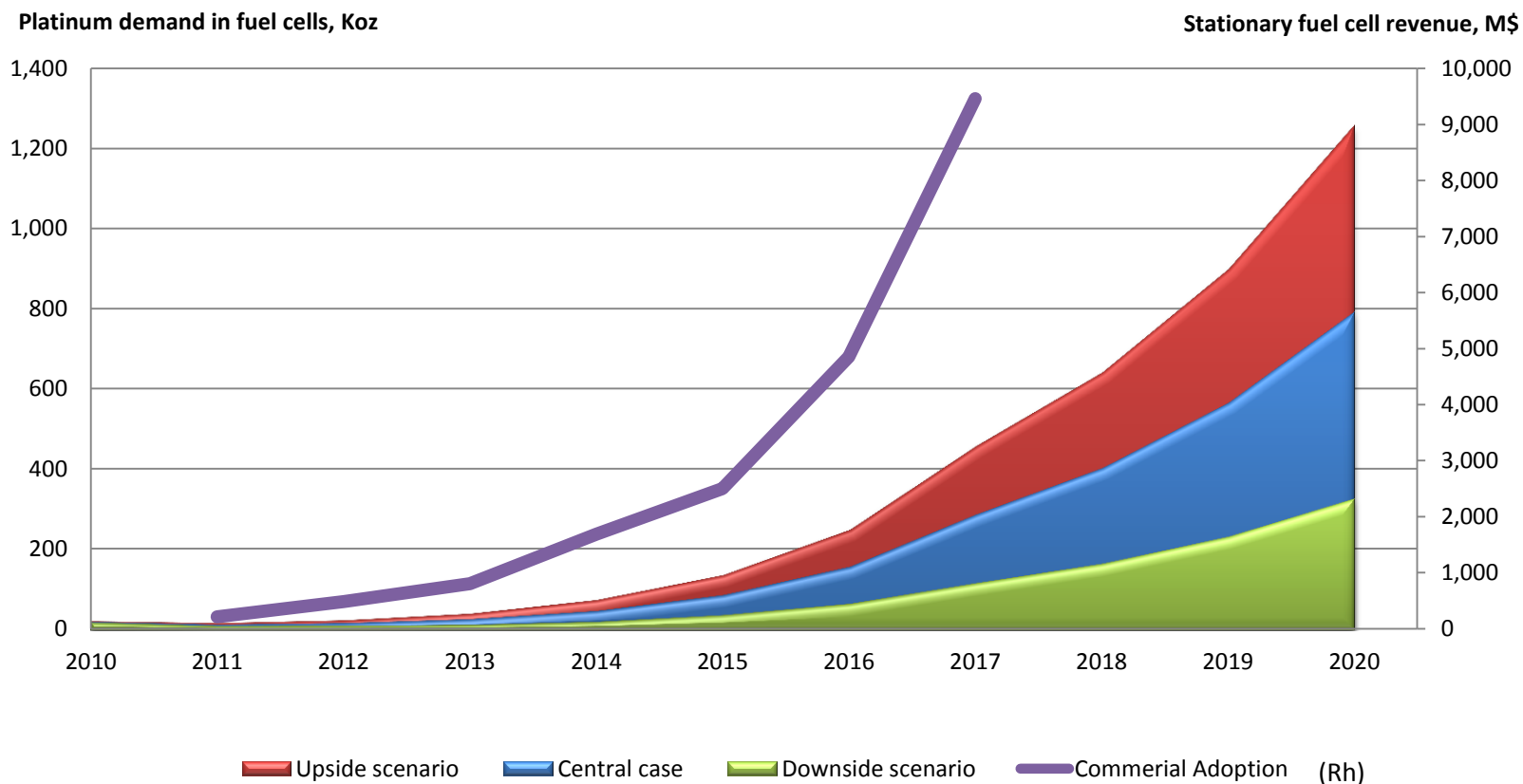
Evolution of Powertrains



Source: International Energy Agency

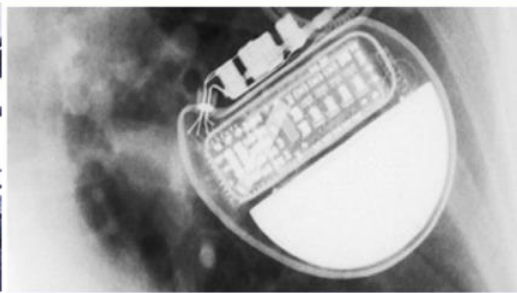
ICE will retain dominance through advancement in hybrid solutions

Stationary Fuel Cell Demand



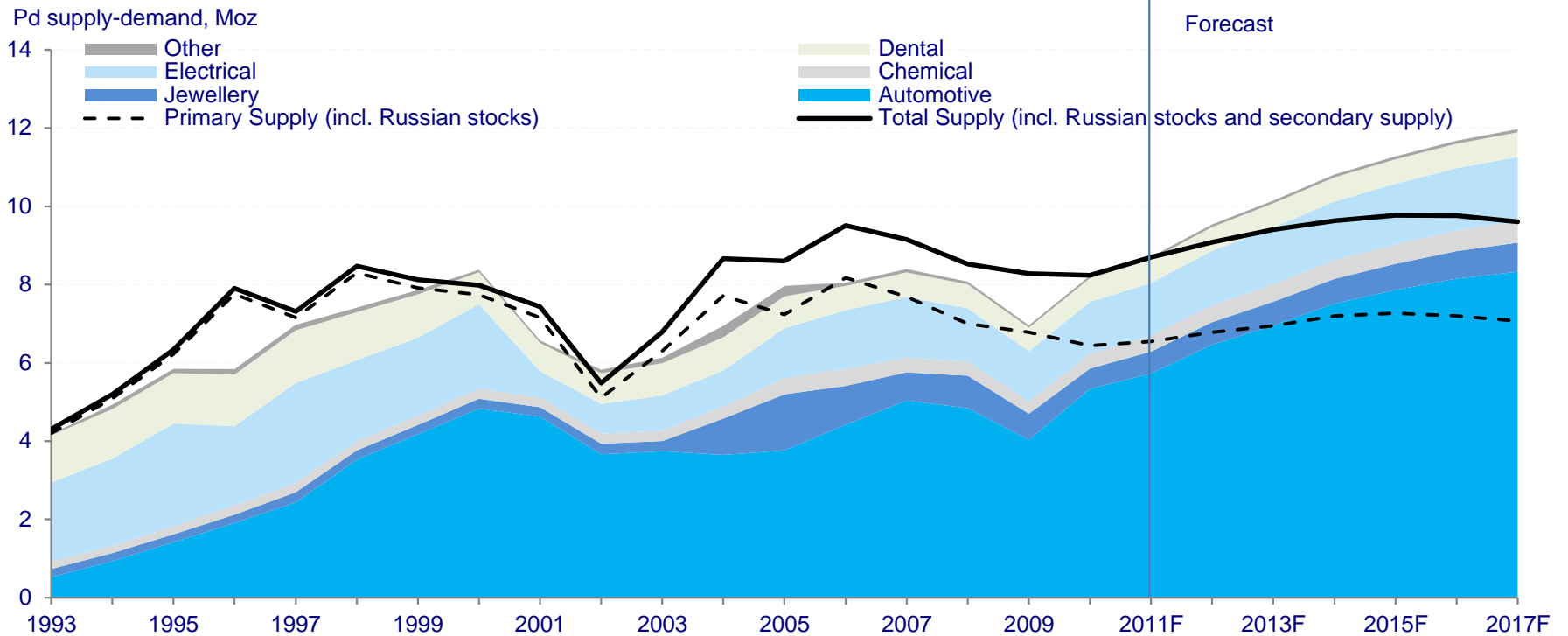
Source: SFA (Oxford) scenarios using BASF loadings, Pike Research

Sizeable commercial adoption promising for Pt demand



OPMs

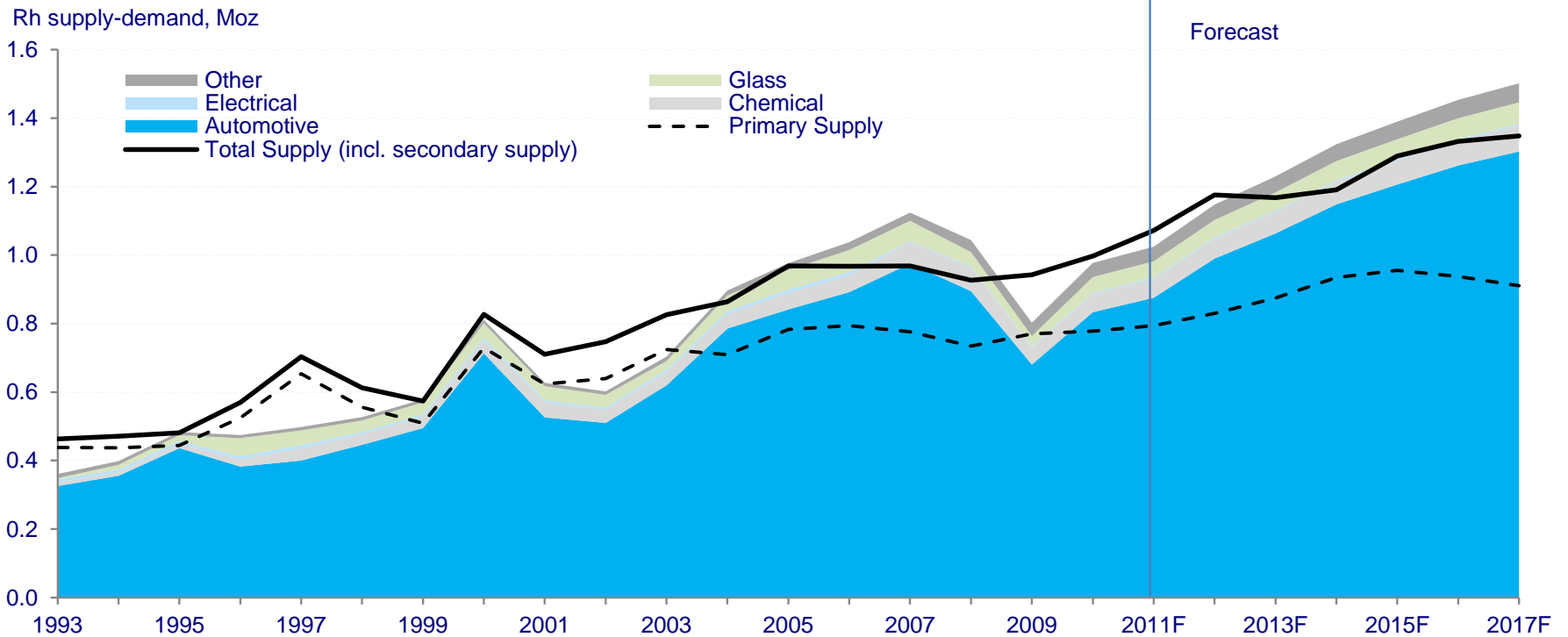
Palladium Supply/Demand



Source: SFA (Oxford),

Growing automotive demand keeps metal in structural deficit

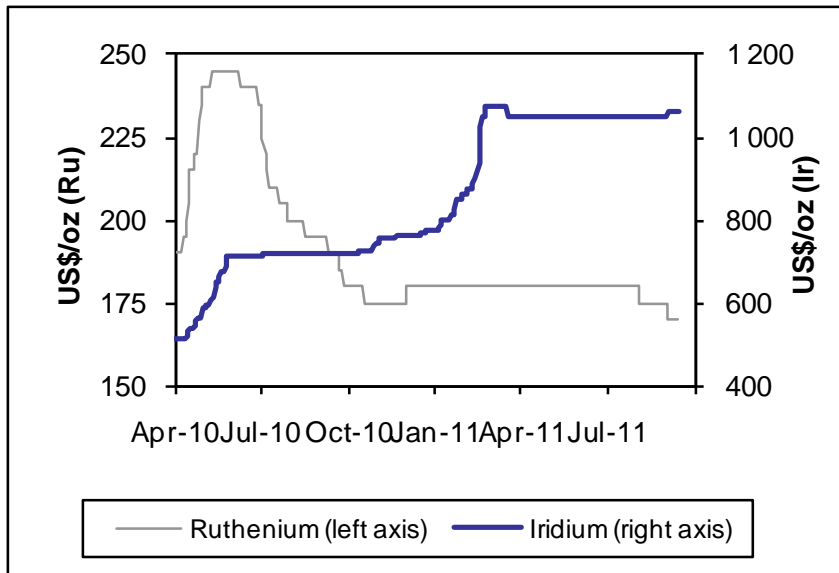
Rhodium Supply/Demand



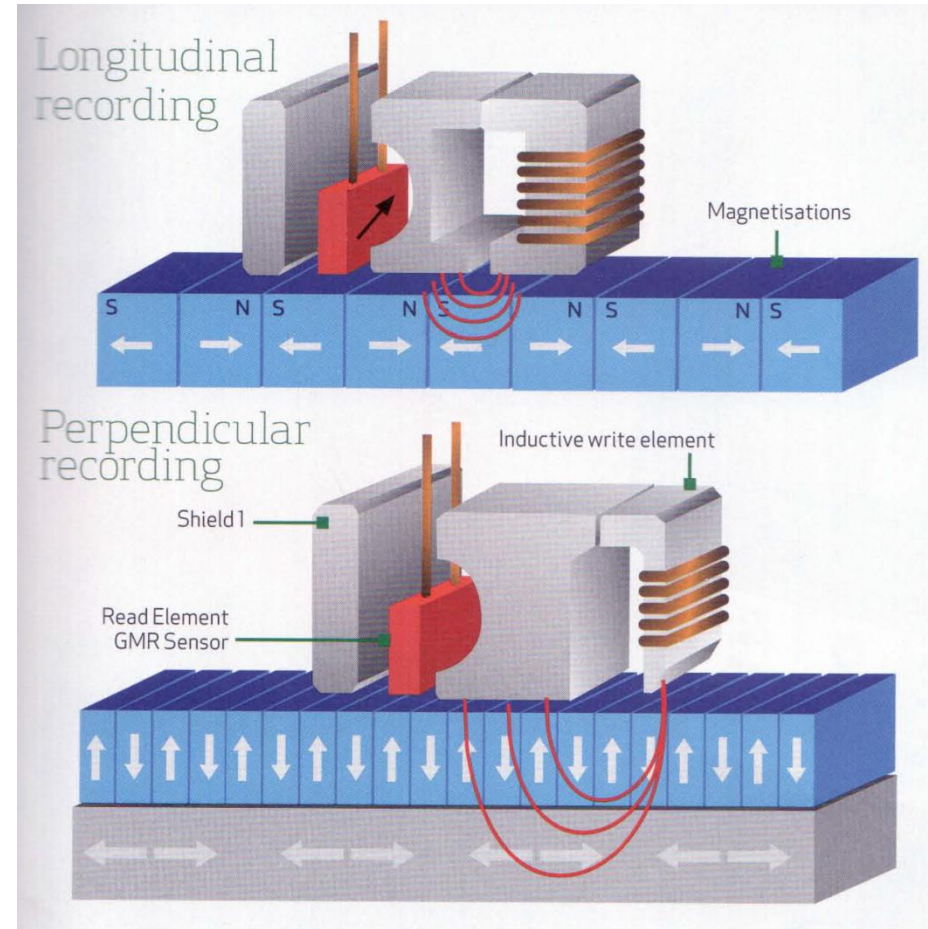
Source: SFA (Oxford)

Range bound, due to significant thrifting

Ruthenium and Iridium



Source: I-Net



Ruthenium past, Iridium future?

Conclusion

● **Short term (2012)**

- Challenging, but underpinned by gold, jewellery and cost structure
- Market share gains by light duty diesel

● **Medium Term (2013 - 2015)**

- Supply constraints, some relief by recycling
- ICE remains dominant, strong non-road diesel growth

● **Long term (beyond 2020)**

- Stationary fuel cell becomes sizeable market
- Hybrid and electric are bridge technologies and fade away

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The logo for Lonmin, consisting of a blue square with the word "LONMIN" in white, uppercase letters.

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